Level 3 NVQ Diploma in Heating and Ventilating Industrial and Commercial Installation (6188-30)



Candidate performance evidence logbook 600/1009/5

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Candidate performance evidence logbook

www.cityandguilds.com January 2014 Version 2.0

Qualification title	Number	QAN
Level 3 NVQ Diploma in Heating and Ventilating Industrial and Commercial Installation	6188-30	600/1009/5

Version and date	Change detail	Section
2.0 January 2014	Amend rules of combination	Introduction

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1 About your candidate logbook

1.1 Contact details

Candidate name	
Candidate enrolment no	
Centre name	
Centre number	
Programme start date	
Date of registration with City & Guilds	

Keep a record of relevant contact details in the space provided below. You may find it helpful to make a note of phone numbers and e-mail addresses here.

Your Assessor(s)	
Your Internal Verifier	
Quality Assurance Contact	

1 About your candidate logbook

1.2 Introduction to the logbook

This logbook will help you complete the units in City & Guilds' Level 3 NVQ Diploma in Heating and Ventilating Industrial and Commercial Installation (6188-30). It contains forms you can use to record your evidence of what you have done.

About City & Guilds

City & Guilds is your awarding body for this qualification. City & Guilds is the UK's leading awarding body for vocational qualifications.

Information about City & Guilds and our qualifications is available on our website **www.cityandguilds.com**.

2 The assessment process

The following people at your centre will explain the assessment process and help you achieve your unit(s).

The assessor/tutor

The assessor/tutor is the person you will have the most contact with as you work towards your unit(s). You may have more than one assessor/tutor depending on which unit(s) you take or you may be assessed by a person who is not your tutor.

The internal verifier

The internal verifier maintains the quality of assessment within the centre.

The external verifier

The external verifier works for City & Guilds and helps to ensure that your centre meets the required standards for quality and assessment.

3 Using your logbook

Recording forms

This logbook contains all of the forms you and your assessor will need to plan, review and organise your evidence. Your assessor will be able to help you decide which forms you need to complete and help you fill them in.

Please photocopy these forms as required.

4 Qualification structures

To achieve the **Level 3 NVQ Diploma in Heating and Ventilating Industrial and Commercial Installation (6188-30)**, learners must achieve 50 credits from the mandatory units plus a minimum of 7 credits from **one** of the optional groups, in the table below.

This Logbook includes only those units assessed by performance in the workplace (marked with an *).

City & Guilds unit number	Unit accreditation number	Unit title	Credit value	GLH
Mandato	ory units			
301	R/602/2498	Understand how to organise resources within BSE	3	26
302	R/502/9151	Understand and carry out electrical work on industrial and commercial heating and ventilating systems and components	12	102
303	R/602/4851	Understand industrial and commercial cold water system installation and pre- commissioning techniques	5	42
304	Y/602/4852	Understand industrial and commercial hot water system installation and pre- commissioning techniques	5	42
305	K/602/4855	Understand industrial and commercial heating system installation and pre- commissioning techniques	5	42
306	A/602/4858	Understand industrial and commercial chilled water system installation and pre-commissioning techniques	5	42
307	F/602/4862	Understand the principles and requirements of industrial and commercial fuel systems	12	112
* 308	Y/602/4897	Install H&V industrial and commercial systems	3	4
Optiona	l group A			
309	H/602/4871	Understand industrial and commercial H&V maintenance techniques	5	38
*310	Y/502/8194	Maintain industrial and commercial H&V systems	2	4

City & Guilds unit number	Unit accreditation number	Unit title	Credit value	GLH
Optional	group B			
311	D/602/4884	Understand industrial and commercial oxy- acetylene pipe jointing techniques	5	38
*312	K/602/4905	Perform industrial and commercial oxy- acetylene pipe jointing techniques	2	4
Optional	group C		·	
313	K/602/4886	Understand industrial and commercial manual metal arc pipe jointing techniques	5	38
*314	T/602/4907	Perform industrial and commercial manual metal arc pipe jointing techniques	2	4

5 Overall unit sign-off

The following units are included in the rules of combination for the **Level 3 NVQ Diploma in Heating and Ventilating Industrial and Commercial Installation (6188-30).** Learners must achieve Unit 308, plus either Unit 310, 312 or 314, in line with the rules of combination listed previously in this document, towards achievement of the overall qualification.

City & Guilds unit	Unit title	Unit Achieved Yes/No	Assessor Initials	Date
308	Install heating and ventilation industrial and commercial systems			
310	Maintain industrial and commercial heating and ventilating systems			
312	Perform industrial and commercial oxy- acetylene pipe jointing techniques			
314	Perform industrial and commercial manual metal arc pipe jointing techniques			

I confirm that the evidence supplied for the above selected units is authentic and a true representation of my own work. The work logged is my own work carried out during my normal work duties.

The answers in the question bank are my own work and discussed with my assessor on completion. I have been observed in my workplace by my assessor on several occasions.

Candidate Name:	
Candidate Signature:	
Date:	

I confirm that this candidate has achieved all the requirements of the selected units with the evidence listed. Assessment was conducted under the specified conditions and context, and is valid, authentic, reliable, current and sufficient.

Assessor Name:	
Assessor Signature:	
Date:	

IV Name:	
IV Signature:	
Date:	

Install heating and ventilation industrial and commercial systems

Level: 3 Credit value: 3 UAN: Y/602/4897

Outcome 1	e 1 Be able to complete preparation work for industrial and commercial colo water, hot water, heating and chilled water systems installation activitie			
Criteria		Candidate initials	Assessor initials	Evidence reference
1	assess the work location and report factors that will impact on the work to one of the following:			
	line manager			
	main contractor			
	consultant			
2	confirm that job information and documentation for cold water, hot water, heating and chilled water system installation is available and appropriate including: systems:			
	• cold water: one of the following:			
	- boosted			
	- high rise building systems			
	• hot water: one of the following:			
	- storage (indirect)			
	- unvented			
	 secondary circulation 			
	 instantaneous (plate heat exchanger) 			
	• heating: both of the following:			
	- low temperature hot water heating			
	 medium temperature hot water heating 			
	• chilled water two of the following:			
	- air conditioning systems			
	- heat rejection systems			
	- chilled beams			
	- fan coil units and air handling units			

	• job information and documentation		
	- statutory regulations/codes of practice		
	- industry standards		
	 industry guides/good practice guides/ verbal instructions 		
3	use job information and documentation to ensure that the following are fit for purpose:		
	equipment		
	• tools		
	labour resources		
4	confirm the points in the work process where liaison with other persons will be required from one of the following:		
	contractor/consultant		
	other site workers		
	site visitors		
	supervisor or line manager		
5	demonstrate that job information on key aspects of the work has been issued to relevant people including user instructions or manufacturer's instructions		
6	demonstrate that authorisation has been obtained from the relevant person(s) prior to commencement of the work, from one of the following:		
	contractor/consultant		
	other site workers		
	site visitors		
	supervisor or line manager		
7	identify any pre work damage or defects to existing equipment or building features, record and report it to one of the following:		
	contractor/consultant		
	other site workers		
	site visitors		
	supervisor or line manager		
8	demonstrate that suitable personal protective equipment has been worn throughout the duration of work preparation activities		

9	verify that the materials needed to complete the job are free from damage and take appropriate action should any defects be found: from materials used for cold water, hot water, heating and chilled water systems installation activities including all of the following:	
	copper pipe	
	• plastic	
	stainless steel	
	steel flues	
	low carbon steel	
10	complete preparatory work for the installation of cold water, hot water, heating and chilled water systems to include:	
	 use of material and equipment requisites where appropriate 	
	 confirmation that the selection of material, equipment and components are compatible to the installation 	
	 confirmation that the work location is ready for installation activities 	
	 confirmation of secure site storage for tools, equipment, materials and components 	
	confirmation of suitable access equipment	
	 confirmation of suitable lifting equipment where required 	
	completion of risk assessments	
	completion of method statements.	

Outcome 2	Be able to identify industrial and commercial and chilled water systems, equipment and co		hot water	, heating
Criteria		Candidate initials	Assessor initials	Evidence reference
1	verify that site drawings, plans and the work location is in accordance with the specific installation requirements for cold water, hot water, heating and chilled water systems			
2	confirm that the proposed job specification for cold water, hot water, heating and chilled water system installation complies with:			
	 statutory regulations 			
	codes of practice			
	industry standards			
	 industry guides/good practice guides 			

specifications			
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3	confirm that relevant persons have been notified and agreement achieved on any changes required to the job specification prior to commencement of the work from one of the following:		
	contractor/consultant		
	supervisor or line manager.		

Outcome 3	Be able to install industrial and commercial c and chilled water systems	old water, h	ot water,	heating
Criteria		Candidate initials	Assessor initials	Evidence reference
1	verify that job information applicable to the installation process is available and conforms to:			
	 statutory regulations 			
	codes of practice			
	 industry standards 			
	 industry guides/good practice guides 			
	specifications			
2	verify that materials, tools, equipment and resources necessary for the installation of cold water, hot water, heating and chilled water systems are:			
	available as required			
	safely and securely stored			
	meet industry requirements			
	fit for intended purpose			
3	position and fix control components for one of the following systems:			
	cold water			
	hot water			
	 hot water heating 			
	chilled			
4	inspect and confirm that all aspects of the installation process conform with industry requirements, including:			
	statutory regulations			
	codes of practice			
	industry standards			
	industry guides/good practice guides			
	verbal instructions			

	manufacturers instructions		
5	verify that methods of working ensures that any damage to customer/client property and building features is avoided during work activities		
6	report problems which may affect the progress of the installation, to the line manager or contractor/consultant, including:		
	 compliance with specification 		
	 resource issues. 		

Outcome 4	Be able to complete soundness tests on indu water, hot water, heating and chilled water s		ommercial	COID
Criteria		Candidate initials	Assessor initials	Evidence reference
1	confirm through visual inspections that the following systems conform with industry requirements:			
	• cold water (one of the following):			
	- boosted			
	 high rise building systems 			
	• hot water (one of the following):			
	- unvented			
	- secondary circulation			
	 instantaneous (plate heat exchanger) 			
	• heating (two of the following):			
	- low temperature hot water heating			
	 medium temperature hot water heating 			
	• chilled water (two of the following):			
	- air conditioning systems			
	- heat rejection systems			
	- chilled beams			
	- fan coil units and air handling units			
2	confirm that the cold water, hot water, heating and chilled water system is ready to receive soundness tests to cover:			
	pipework			
	appliances			
	components			
3	verify that procedures for:			
	cleaning			
	flushing			
	• charging systems have been carried out in accordance with industry requirements			
4	confirm procedures for establishing that input services to the system components are suited to the intended purpose for two of the following:			
	water company mains			
	- mains fed, direct, or indirect			
	• gas			
	• oil			

5	verify that a soundness test to one of the following systems conforms with appropriate industry standards, guides and good practice guides:		
	cold water		
	hot water		
	heating		
	chilled water		
6	implement pre-commissioning tests and checks in accordance with appropriate industry requirements, including:		
	statutory regulations		
	codes of practice		
	industry standards		
	• industry guides/good practice guides		
	verbal instructions		
7	implement checks to confirm:		
	system cleanliness		
	use of additives where appropriate		
	• system is charged		
	• un-commissioned systems and components cannot be activated.		

Outcome 5	Be able to complete commissioning of indus hot water, heating and chilled water system		nmercial c	old water,
Criteria		Candidate initials	Assessor initials	Evidence reference
1	verify the availability of the relevant industry specifications and guidelines on the performance of cold water, hot water, heating and chilled water systems including:			
	systems:			
	 cold water: one of the following: 			
	- storage (indirect)			
	– non storage (direct)			
	- boosted			
	- high rise building systems			
	• hot water: one of the following:			
	- open vented			
	- storage (indirect)			
	- unvented			
	- secondary circulation			
	 instantaneous (plate heat exchanger) 			

	 heating: two of the following: 		
	- low temperature hot water heating		
	 medium temperature hot water heating 		
	• chilled water two of the following:		
	- air conditioning systems		
	- heat rejection systems		
	- chilled beams		
	- fan coil units and air handling units		
2	confirm that liaison has taken place during the commissioning process in order to minimise disturbance to work routines including liaison with one of the following:		
	contractors		
	other site workers		
	site visitors		
	supervisor/line manager		
3	conduct mechanical and control performance checks and adjustments in accordance with industry specifications for the following:		
	 hot and cold water system components including all of the following: 		
	- cold water storage cistern		
	- pressure booster sets		
	 hot water storage vessels, including high temperature to low temperature calorifiers 		
	 appliance control valve or tap, terminal fittings 		
	 and a minimum of any two from the following: 		
	- electric and gas water heaters		
	- stop valves		
	 shower mixing valves 		
	 blending valves 		
	 mixing valves 		
	- circulating pumps (bronze)		
	- expansion vessels		
	- RPZ valves		
	 feed and expansion cistern (primary system) 		
	heating system:		
	appliances:		
	- modular		
	- sectional		
	- high efficiency		
	- biomass		

 components (all of the following): 		
- hot water storage vessels		
- radiators		
 convector heaters, natural and assisted 		
- panel heaters		
- ceiling coils		
 thermostatic control of heating systems 		
- time control of heating systems		
- energy management systems		
- motorised valves		
- pumps/accelerators		
 temperature and pressure relief valves 		
- expansion vessels		
chilled water system:		
• appliances (two from the following):		
- refrigeration plant	_	
- FCU		
– A/C plant		
- cooling towers		
- air handling units		
- heat exchangers		
- chilled beams		
• components (two from the following):		
- isolation valves		
- three and four port valves		
- temperature & humidity stats		
- calorifiers		
_ actuators		
- RPZ valves		
confirm that appropriate system information is available to the line manager.		

Outcome 6	Be able to complete fault identification on industrial and commercial cold water, hot water, heating and chilled water systems			
Criteria		Candidate initials	Assessor initials	Evidence reference
1	system users			
	visual inspections			
	diagnostic tests			
2	confirm that the relevant persons have been advised that fault diagnosis and rectification activities can cause potential disruption, including one of the following:			
	customers			
	other site workers			
	site visitors			
3	implement procedures for diagnosing faults in system components in accordance with industry specifications including:			
	 hot and cold water, a minimum of any two from the following: 			
	- electric and gas water heaters			
	- stop valves			
	- shower mixing valves			
	- blending valves			
	- mixing valves			
	- circulating pumps (bronze)			
	- expansion vessels			
	- RPZ valves			
	 feed and expansion cistern (primary system) 			
	• heating, all of the following:			
	- hot water storage vessels			
	- radiators			
	- convector heaters, natural and assisted			
	- panel heaters			
	- ceiling coils			
	 thermostatic control of heating systems 			
	- time control of heating systems			
	- energy management systems			
	- motorised valves			
	- pumps/accelerators			
	 temperature and pressure relief valves 			
	- expansion vessels			

	 chilled water, (two from the following): 		
	- isolation valves		
	- three and four port valves		
	- temperature & humidity stats		
	- calorifiers		
	- actuators		
	- RPZ valves		
4	confirm that procedures for reporting diagnosed faults in systems and components have been carried out in accordance with industry specifications.		

Unit 308

Install heating and ventilation industrial and commercial systems

Declaration

I confirm that the evidence supplied for this unit is authentic and a true representation of my own work. The work logged is my own work carried out during my normal work duties.

The answers in the question bank are my own work and discussed with my assessor on completion. I have been observed in my workplace by my assessor on several occasions.

Candidate Name:	
Candidate Signature:	
Date:	

I confirm that this candidate has achieved all the requirements of this unit with the evidence listed. Assessment was conducted under the specified conditions and context, and is valid, authentic, reliable, current and sufficient.

Assessor Name:	
Assessor Signature:	
Date:	

IV Name:	
IV Signature:	
Date:	

Maintain industrial and commercial heating and ventilating systems

Level:	3
Credit value:	2
UAN:	Y/502/8194

Outcome 1	Be able to complete preparation work for industrial and commercial heating and ventilation system maintenance activities			
Criteria		Candidate initials	Assessor initials	Evidence reference
1	check the work location and report factors that will impact on the work to the supervisor or line manager			
2	source appropriate job information and documentation for heating and ventilation system service and maintenance requirements including any two from the following:			
	• systems:			
	 cold water: 			
	> storage (indirect)			
	> non storage (direct)			
	– hot water:			
	> open vented			
	storage (indirect)			
	> unvented			
	> secondary circulation			
	 instantaneous (plate heat exchanger) 			
	– heating:			
	> low temperature hot water			
	 medium temperature hot water 			
	– air:			
	 air conditioning systems 			
	 heat rejection systems 			
	> tempered air ventilation systems			
	 job information and documentation: 			
	 statutory regulations 			
	 codes of practice 			
	 industry standards 			
	 industry guides/good practice guides 			
	 verbal instructions 			

2	use ich information and de sum antation to		
3	use job information and documentation to ensure that the following is fit for purpose:		
	equipment		
	• tools		
4	identify the points in the work process where liaison with other persons may be necessary:		
	other site workers		
	• site visitors		
	supervisor or line manager		
5	demonstrate that job information on key aspects of the work has been issued to relevant people including user instructions or manufacturer's instructions		
6	demonstrate that authorisation has been obtained from the relevant person(s) prior to commencement of the work, from one of the following:		
	other site workers		
	site visitors		
	 supervisor or line manager 		
7	note any pre-work damage or defects to existing equipment or building features should it exist, and report to the job supervisor or your line manager		
8	demonstrate that suitable personal protective equipment has been worn throughout the duration of work preparation activities		
9	check that the resources needed to complete the job are free from damage and take appropriate action should any defects be found		
10	complete preparatory work for the maintenance of heating and ventilation systems, to include:		
	 use of material and equipment requisites where appropriate 		
	 confirmation that the selection of material, equipment and components are compatible to the installation 		
	 confirmation that the work location is ready for service and maintenance activities 		
	 confirmation of secure site storage for tools, equipment, materials and components 		
	confirmation of suitable access equipment		
	 confirmation of suitable lifting equipment where required. 		

Outcome 2	Be able to maintain industrial and commercial heating and ventilation systems, equipment and components			
Criteria		Candidate initials	Assessor initials	Evidence reference
1	check that the relevant information is available in order to carry out maintenance work			
2	check that materials, tools and equipment are available for the specified maintenance activity			
3	demonstrate that liaison has taken place with the supervisor or line manager at the key points within the routine maintenance activities to minimise disruption to work routines			
4	one of the following:			
	cold water storage cistern			
	pressure booster sets			
	hot water storage vessels			
	appliance control valve or tap, terminal fittings			
	and a minimum of any two from the following:			
	electric and gas water heaters			
	stop valves			
	shower mixing valves			
	blending valves			
	mixing valves			
	circulating pumps (bronze)			
	expansion vessels			
	RPZ valves			
	perform work activities for routine maintenance that ensure the continued effective operation of the hot and cold water systems and components identified in:			
	one of the following:			
	cold water storage cistern			
	pressure booster sets			
	hot water storage vessels			
	 appliance control valve or tap, terminal fittings 			
	and a minimum of any two from the following:			
	electric and gas water heaters			
	stop valves			
	shower mixing valves			
	blending valves			
	mixing valves			
	circulating pumps (bronze)			

	expansion vessels		
	RPZ valves		
5	perform work activities for routine maintenance that complies with industry specifications and manufacturer's instructions, for hot water heating systems and components including:		
	shower mixing valves	 	
	one from the following:		
	low temperature hot water		
	medium temperature hot water		
	and a minimum of three from the following:		
	hot water storage vessels		
	radiators		
	convector heaters, natural and assisted		
	panel heaters		
	ceiling coils		
	thermostatic control of heating systems		
	time control of heating systems		
	energy management systems		
	storage calorifiers		
	non-storage calorifiers		
	feed and expansion cisterns		
	pressurisation units		
	mechanical controls		
	dosing pots		
	drain taps		
	motorised valves		
	pumps/accelerators		
	temperature and pressure relief valves		
	expansion vessels		
6	perform work activities for routine maintenance that ensure the continued effective operation of the hot water heating systems and components identified in:		
	one from the following:		
	low temperature hot water		
	medium temperature hot water		
	and a minimum of three from the following:		
	hot water storage vessels		
	• radiators		
	• convector heaters, natural and assisted		
	panel heaters		

	ceiling coils		
	thermostatic control of heating systems		
	time control of heating systems		
	energy management systems		
	storage calorifiers		
	non-storage calorifiers		
	feed and expansion cisterns		
	pressurisation units		
	mechanical controls		
	dosing pots		
	drain taps		
	motorised valves		
	pumps/accelerators		
	temperature and pressure relief valves		
	expansion vessels		
7	perform work activities for routine maintenance that comply with industry specifications and manufacturer's instructions for air systems and components, including:		
	one from the following:		
	air conditioning systems		
	tempered air ventilation systems		
	and a minimum of three from the following:		
	isolation valves		
	three & four port valves		
	temperature & humidity stats		
	registers and grilles		
	actuators		
	RPZ valves		
	• pumps		
	• fans		
	filters		
	air washer		
	humidifier		
	attenuators		
	dampers		
	heat exchangers		
	condensers		
	industry specifications and regulations		
8	perform work activities for routine maintenance		
	that ensure the continued effective operation of the air systems and components identified in:		

	one from the following:		
	air conditioning systems		
	 tempered air ventilation systems 		
	and a minimum of three from the following:		
	isolation valves		
	three & four port valves		
	temperature & humidity stats		
	registers and grilles		
	actuators		
	RPZ valves		
	• pumps		
	• fans		
	• filters		
	air washer		
	humidifier		
	attenuators		
	dampers		
	heat exchangers		
	condensers		
	industry specifications and regulations		
9	confirm that maintenance records have been completed accurately and checked by the supervisor or line manager.		

Unit 310

Maintain industrial and commercial heating and ventilating systems

Declaration

I confirm that the evidence supplied for this unit is authentic and a true representation of my own work. The work logged is my own work carried out during my normal work duties.

The answers in the question bank are my own work and discussed with my assessor on completion. I have been observed in my workplace by my assessor on several occasions.

Candidate Name:	
Candidate Signature:	
Date:	

I confirm that this candidate has achieved all the requirements of this unit with the evidence listed. Assessment was conducted under the specified conditions and context, and is valid, authentic, reliable, current and sufficient.

Assessor Name:	
Assessor Signature:	
Date:	

IV Name:	
IV Signature:	
Date:	

Unit 312 Perform industrial and commercial oxyacetylene pipe jointing techniques

Level:3Credit value:2UAN:K/602/4905

Outcome 1	Be able to complete preparation work for inc compressed gas welding activities	lustrial and	commercia	al
Criteria		Candidate initials	Assessor initials	Evidence reference
1	carry out a risk assessment for welding processes in the work location			
2	carry out a method statement for welding processes in the work location including requirements for:			
	storage of materials and finished products			
	availability of service supplies			
	 informing appropriate people at key stages in the welding process 			
	reporting problems			
	 joining procedures 			
	job instructions			
3	select personal protective equipment (PPE) appropriate to the work activity being carried out			
4	select and confirm that pipe and materials are appropriate for the specific welding processes			
5	select and confirm that equipment is appropriate and properly prepared for the specific welding/cutting/ grinding processes to be completed			
6	select and prepare compressed gas cutting equipment and grinding equipment for the preparation of pipework materials for welding			
7	use cutting and grinding equipment safely and correctly to prepare pipework materials for welding in accordance with provided welding specifications			
8	confirm that preparations have been completed in line with organisational procedures.			

Outcome 2	Be able to connect pipework by industrial and commercial compressed gas welding			
Criteria		Candidate initials	Assessor initials	Evidence reference
1	confirm that checks have been completed to establish:			
	joint preparation			
	welding equipment			
	• consumables comply with specifications and are fit for purpose			
2	select and use tools and inspection equipment to carry out compressed gas welding of pipework and confirm they are fit for purpose			
3	weld pipework materials to conform with job specifications on all of the following:			
	LCS pipe			
	pipe headers			
	weld-on bends and elbows			
	weld-on tees			
	weld-on flanges			
	weld-on valves			
	butt welds			
	branch welds			
	weld pipe and fitting by the following joint methods:			
	• vertical horizontal butt (all positions)			
	horizontal vertical butt			
	• fillet			
4	confirm that welding equipment has been safely isolated after welding activities			
5	conduct industry approved checks and tests on completed work to confirm:			
	compliance with specification			
	any defects			
	any corrective action			
6	verify that waste materials and temporary attachments have been dealt with in line with approved procedures			
7	demonstrate approved methodologies for dealing with and reporting problems:			
	within scope of control			
	outside scope of control			
8	complete relevant documentation including weld test reports.			

Unit 312

Perform industrial and commercial oxy-acetylene pipe jointing techniques

Declaration

I confirm that the evidence supplied for this unit is authentic and a true representation of my own work. The work logged is my own work carried out during my normal work duties.

The answers in the question bank are my own work and discussed with my assessor on completion. I have been observed in my workplace by my assessor on several occasions.

Candidate Name:	
Candidate Signature:	
Date:	

I confirm that this candidate has achieved all the requirements of this unit with the evidence listed. Assessment was conducted under the specified conditions and context, and is valid, authentic, reliable, current and sufficient.

Assessor Name:	
Assessor Signature:	
Date:	

IV Name:	
IV Signature:	
Date:	

Unit 314 Perform industrial and commercial manual metal arc pipe jointing techniques

Level: 3 Credit value: 2 UAN: T/602/4907

Outcome 1	Be able to complete preparation work for industrial and commercial manual metal arc welding activities			
Criteria		Candidate initials	Assessor initials	Evidence reference
1	carry out a risk assessment for welding processes in the work location			
2	carry out a method statement for welding processes in the work location including requirements for:			
	storage of materials and finished products			
	 availability of service supplies 			
	 informing appropriate people at key stages in the welding process 			
	 reporting problems 			
	 joining procedures 			
	job instructions			
3	select personal protective equipment appropriate to the work activity being carried out			
4	select and confirm that pipe and materials are appropriate for the specific welding processes			
5	select and confirm that equipment is appropriate and properly prepared for the specific welding/cutting/ grinding processes to be completed			
6	select and prepare cutting and grinding equipment correctly for the preparation of pipework materials for welding			
7	use cutting and grinding equipment safely and correctly to prepare pipework materials for welding in accordance with provided welding specifications.			
8	confirm that preparations have been completed in line with organisational procedures			

Outcome 2	Be able to connect pipework by industrial and commercial manual metal arc welding				
Criteria		Candidate initials	Assessor initials	Evidence reference	
1	confirm that checks have been completed to establish:				
	joint preparation				
	welding equipment				
	 consumables comply with specifications and are fit for purpose 				
2	select and use tools and inspection equipment to carry out manual metal arc welding of pipework and confirm they are fit for purpose				
3	weld pipework materials to conform with job specifications on all of the following:				
	LCS pipe				
	pipe headers				
	weld-on bends and elbows				
	weld-on tees				
	weld-on flanges				
	weld-on valves				
	butt welds				
	branch welds				
	weld pipe and fitting by the following joint methods:				
	• vertical horizontal butt (all positions)				
	horizontal vertical butt				
	• fillet				
4	confirm that welding equipment has been safely isolated after welding activities				
5	conduct industry approved checks and tests on completed work to confirm:				
	compliance with specification				
	any defects				
	any corrective action				
6	verify that waste materials and temporary attachments have been dealt with in line with approved procedures				
7	demonstrate approved methodologies for dealing with and reporting problems:				
	within scope of control				
	outside scope of control				
8	complete relevant documentation including weld test reports.				

Unit 314

Perform industrial and commercial manual metal arc pipe jointing techniques

Declaration

I confirm that the evidence supplied for this unit is authentic and a true representation of my own work. The work logged is my own work carried out during my normal work duties.

The answers in the question bank are my own work and discussed with my assessor on completion. I have been observed in my workplace by my assessor on several occasions.

Candidate Name:	
Candidate Signature:	
Date:	

I confirm that this candidate has achieved all the requirements of this unit with the evidence listed. Assessment was conducted under the specified conditions and context, and is valid, authentic, reliable, current and sufficient.

Assessor Name:	
Assessor Signature:	
Date:	

IV Name:	
IV Signature:	
Date:	



		Evidence Reference:
Qualification: Level:		Qualification number:
Candidate name: Assessor name:		Date:
Candidate prepared for assessment (Provide details below)	Yes / No	Candidate requires support Yes / No
Candidate briefed on appeals procedure	Yes / No	Support required

Assessment Location / Address and postcode:

Type of work to be carried out:

Assessor Feedback: (Use Assessor continuation sheet if required)

Forward Planning:

Candidate Signature:			
Assessor Signature:	Date:		
IV/IQA Name:	IV/IQA Signature:	Date:	

On Site Observation Report



			Evidence Reference:	
Qualification: Level:		Qı	ualification number:	
Candidate name: Assessor name:		Da	te:	
Candidate prepared for assessment (Provide details below)	Yes / No	Candio	date requires support	Yes / No
Candidate briefed on appeals procedure	Yes / No	Suppo	rt required	

Assessment Location / Address and postcode:

Assessor observation:

(Use Assessor continuation sheet if required)

Outcome/ Criteria

Candidate Signature:				
Assessor Signature:	Date:			
IV/IQA Name:	IV/IQA Signature:	Date:		



Evidence Reference:

Qualification number: Date: Workplace Recorder Witness Outcome/ Criteria Written Evidence:

Candidate Signature: Assessor / Workplace Recorder Name: Assessor / Workplace Recorder Signature: Date: IV/IQA Name: IV/IQA Signature: Date:



Candidate name: Assessor name:

Unit Number:

Completed by: (please tick)

Candidate

Oral Questioning Supplementary Evidence Sheet

Qualification: Level: Qualification number:

Candidate name: Assessor name: Date:

Unit Number:

Assessor question:

Candidate answer:

	1
Outcome/	
Criteria	
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Candidate Signature:			
Assessor Signature: Date:			
IV/IQA Name:	IV/IQA Signature:	Date:	

Photographic Supplementary Evidence



Evidence Reference:

Scheme / Award:

Scheme Number:

Level:

Candidate Name:

Unit Number:

Brief description of task being carried out in the photograph (to be completed by candidate):

(Attach Photo in this Box)

Location of photograph:

Candidate Signature:		
Assessor Signature: Date:		Date:
IV/IQA Name:	IV/IQA Signature:	Date:

Workplace Recorder Details



I confirm I am suitably experienced or qualified in line with the industry requirements to act as a witness for this learner. I acknowledge that I will only counter sign documentation requested by the learner where to my knowledge only the learner has completed the work and on the understanding that the work has been carried out to the acceptable standard.

Workplace Recorder Name:	
Workplace Recorder Signature:	Date:

I confirm I am suitably experienced or qualified in line with the industry requirements to act as a witness for this learner. I acknowledge that I will only counter sign documentation requested by the learner where to my knowledge only the learner has completed the work and on the understanding that the work has been carried out to the acceptable standard.

Workplace Recorder Name:	
Workplace Recorder Signature:	Date:

I confirm I am suitably experienced or qualified in line with the industry requirements to act as a witness for this learner. I acknowledge that I will only counter sign documentation requested by the learner where to my knowledge only the learner has completed the work and on the understanding that the work has been carried out to the acceptable standard.

Workplace Recorder Name:	
Workplace Recorder Signature:	Date:

Assessor Continuation Sheet

On Site Assessment Plan/Feedback On Site Observation



Evidence Reference:

Criteria O	Criteria Observed	
Outcome	Criteria	Method

Candidate Signature:		
Assessor Signature: Da		Date:
IV/IQA Name:	IV/IQA Signature:	Date:

Signature Sheet



Anyone who witnesses and signs a piece of the candidate's evidence must provide a specimen signature in the table below.

Witnesses relationship to candidate eg supervisor, customer, lecturer, assessor	Name	Signature	Date

Health and Safety

All centres have to make sure that they provide a safe and healthy environment for learning, including induction and assessment. City & Guilds external verifiers check this when they visit assessment centres.

Equal Opportunities

Your centre will have an equal opportunities policy. Your centre will explain this to you during your induction, and may give you a copy of the policy.

City & Guilds equal opportunities policy is available from our website **www.cityandguilds.com**, City & Guilds Customer Relations Team or your centre.

Access to assessment

City & Guilds qualifications are open to all candidates, whatever their gender, race, creed, age or special needs. Some candidates may need extra help with their assessment, for example, a person with a visual impairment may need a reader.

If you think you will need alternative assessment arrangements because you have special needs, you should discuss this with your centre during your induction, and record this on your assessment plan. City & Guilds will allow centres to make alternative arrangements for you if you are eligible and if the qualification allows for this. This must be agreed before you start your qualification.

City & Guilds guidance and regulations document *Access to assessment and qualifications* is available on the City & Guilds website **www.cityandguilds.com**, from the City & Guilds Customer Relations Team or your centre.

Complaints and appeals

Centres must have a policy and procedure to deal with any complaints you may have. You may feel you have not been assessed fairly, or may want to appeal against an assessment decision if you do not agree with your assessor.

These procedures will be explained during induction and you will be provided with information about the Quality Assurance Co-ordinator within your centre who is responsible for this.

Most complaints and appeals can be resolved within the centre, but if you follow the centre procedure and are still not satisfied you can complain to City & Guilds.

Our complaints policy is on our website **www.cityandguilds.com** or is available from the City & Guilds Customer Relations Team or your centre.

Useful contacts

UK learners	T: +44 (0)844 543 0033		
General qualification information	E: learnersupport@cityandguilds.com		
International learners	T: +44 (0)844 543 0033		
General qualification information	F: +44 (0)20 7294 2413		
	E: intcg@cityandguilds.com		
Centres	T: +44 (0)844 543 0000		
Exam entries, Certificates,	F: +44 (0)20 7294 2413		
Registrations/enrolment, Invoices, Missing or late exam materials, Nominal roll reports, Results	E: centresupport@cityandguilds.com		
Single subject qualifications	T: +44 (0)844 543 0000		
Exam entries, Results, Certification, Missing	F: +44 (0)20 7294 2413		
or late exam materials, Incorrect exam	F: +44 (0)20 7294 2404 (BB forms)		
papers, Forms request (BB, results entry), Exam date and time change	E: singlesubjects@cityandguilds.com		
International awards	T: +44 (0)844 543 0000		
Results, Entries, Enrolments, Invoices,	F: +44 (0)20 7294 2413		
Missing or late exam materials, Nominal roll reports	E: intops@cityandguilds.com		
Walled Garden	T: +44 (0)844 543 0000		
Re-issue of password or username, Technical	F: +44 (0)20 7294 2413		
problems, Entries, Results, e-assessment, Navigation, User/menu option, Problems	E: walledgarden@cityandguilds.com		
Employer	T: +44 (0)121 503 8993		
Employer solutions, Mapping, Accreditation, Development Skills, Consultancy	E: business@cityandguilds.com		
Publications	T: +44 (0)844 543 0000		
Logbooks, Centre documents, Forms, Free literature	F: +44 (0)20 7294 2413		

If you have a complaint, or any suggestions for improvement about any of the services that City & Guilds provides, email: feedbackandcomplaints@cityandguilds.com

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