6706-33 Level 3 Diploma in Site Carpentry

November 2013 Version 1.3



Contents

Task m	ianual amendments	2
Candid	late details	3
Unit as	ssessment overview	4
	al task completion record	4
	·	
Instruc	tions to candidates	7
Unit 20	77 Carry out first fix flooring and roofing	8
Task 1	Build a roof structure	8
Task 2	Fix verge and eave components	10
Task 3	Lay floor joists	12
Task 4	Fit and fix joist coverings	14
Unit 20	9 Carry out second fixing operations	15
Task 1	Install doors and ironmongery	15
Task 2	Fix mouldings	17
Task 3	Fix service encasements and cladding	19
Task 4	Install kitchen units, worktops and fitments	20
Unit 30	06 Carry out first fix roofing and stairs	22
Task 1	Construct a traditional cut roof	22
Task 2	Fix a flight of stairs with a quarter turn	24
Unit 30	7 Carry out second fixing double doors and mouldings	26
Task 1	Install double doors and ironmongery	26
Task 2	Install curved and raking mouldings	28
11mit 20	OC Cat up and up fixed and transportable machiness	20
Task 1	OS Set up and use fixed and transportable machinery Inspect, maintain and use fixed and transportable machinery efficiently and safely	30
105K 1	inspect, maintain and use fixed and transportable machinery emiciently and safety	30
Drawir	ngs and diagrams	33
Unit 20	7 Carry out first fix flooring and roofing	33
	9 Carry out second fixing operations	44
Unit 30	6 Carry out first fix roofing and stairs	49
Unit 30	7 Carry out second fixing double doors and mouldings	53
Unit 30	8 Set up and use fixed and transportable machinery	56

Task manual amendments

Amendments since version 1.0

Page 22 and 23	Unit 306, Task 1 task instructions, observation checklist and grading rules updated.
Page 24 and 25	Unit 306, Task 2 task instructions and observation checklist amended.
Pages 26 and 27	Unit 307, Task 1 task duration and observation checklist amended.
Pages 28 and 29	Unit 307, Task 2 observation checklist and grading rules amended.
Page 44	Unit 209, Task 1 Figure 1 Door with ironmongery drawing amended.
Page 49	Unit 306, Task 1 Figure 1 Plan view of hipped roof drawing and Figure 2 Roof light position drawing amended.
Page 50	Unit 306, Task 1 Figure 3 Eaves detail drawing amended.
Page 53	Unit 307, Task 1 Figure 1 Fully glazed French doors drawing amended.
Page 54	Unit 307, Task 2 Figure 1 Elevation view of raking moulding and Figure 2 Plan view of raking moulding added and replaced existing drawing.
Page 55	Unit 307, Task 2 Figure 3 Curved skirting drawing amended.

Amendments since version 1.1

Unit 307, Task 2 observation checklist amended. Page 28

Unit 307, Task 2 Figure 1 Elevation view of raking moulding and Figure 2 Plan view of raking moulding amended. Page 54

Amendments since version 1.2

Page 29 Unit 307, Task 2 observation checklist amended.



This *Practical task manual* is a record of your achievement in practical assessments. You must keep it in good condition and it must be stored in a safe place by your Assessor.

Please fill in all of your details before you carry out any assessments.

Candidate Details	
Surname	Forename(s)
City & Guilds enrolment number	
Centre Details	
Name	Centre No
I understand the requirements of the qualification and must be my own.	I that all the work towards the assessments
Candidate signature (please print)	
Assessor name (please print)	Signed
	Date

Unit assessment overview Practical task completion record

To be completed by Assessor:

For each task, the points for each grade are Pass = 1, Merit = 2, and Distinction = 3 points.

Where there is a weighting given, (see Assessor guide: unit assessment overview) multiply the points by the weighting to be applied (eg to apply a weighting of 2, a distinction is: $3 \times 2 = 6$ points). Do not include pass/fail only tasks in the calculation, only graded.

Conversion chart		
Average	Overall Grade	
1 – 1.5	Pass	
1.6 – 2.5	Merit	
2.6 – 3	Distinction	

Unit 207 Carry out first fix flooring and roofing

Task		Grade for task [†]	Points (graded tasks)
1 Build a roof structure		P/M/D/X	
2 Fix verge and eave components		P/M/D/X	
3 Lay floor joists		P/M/D/X	
4 Fit and fix joist coverings		P/X	
End of unit knowledge test		P/X	
		Total	
Assessor signature and date:	For graded tasks, divide total points by total number of graded tasks		÷ 3
Average =			
	se (se	Overall grade e conversion chart)	

Unit 209 Carry out second fixing operations

Task		Grade for task [†]	Points (graded tasks)
1 Install doors and ironmongery		P/M/D/X	
2 Fix mouldings		P/M/D/X	
3 Fix service encasements and cladding		P/X	
4 Install kitchen units, worktops and fitments		P/M/D/X	
End of unit knowledge test		P/X	
		Total	
Assessor signature and date:	For graded tasks, divide total points by total number of graded tasks		÷ 3
		Average =	
	(se	Overall grade e conversion chart)	

[†]All tasks must be passed for the unit to be achieved.

Unit 306 Carry out first fix roofing and stairs

Task	Grade for task [†]	Weighting for task	Weighted Points
1 Construct a traditional cut roof	P/M/D/X	2	
2 Fix a flight of stairs with a quarter turn	P/ M / D / X	1	
End of unit knowledge test	P/X		
		Total	
Assessor signature and date:		tasks, divide total otal of weightings	÷3
		Average =	
	(see	Overall grade conversion chart)	

Unit 307 Carry out second fixing double doors and mouldings

Onit 507 Carry out second fixing double doors and moditings			
Task	Grade for task [†]	Weighting for task	Weighted Points
1 Install double doors and ironmongery	P/M/D/X	2	
2 Install curved and raking mouldings	P/M/D/X	1	
End of unit knowledge test	P/X		
		Total	
ssessor signature and date: For graded tasks, divide total points by total of weightings		÷3	
		Average =	
	(see	Overall grade conversion chart)	

Unit 308 Set up and use fixed and transportable machinery

Task	Grade for task
1 Inspect, maintain and use fixed and transportable machinery efficiently and safely	P/X
End of unit knowledge test	P/X

Assessor signature and date:	Candidates must pass all tasks, and the end of unit knowledge test, for this unit to achieve a pass grade overall.	
	Overall grade	

Authenticity and IQA/QC sampling

The assessor's signature on individual tasks will be taken as assurance that the judgements recorded are made on authentic candidate work produced under appropriate conditions. Please complete the declaration below to confirm this is the case.

confirm that all tasks were conducted under conditions designed to assure the authenticity of the candidate's work, and am satisfied that, to the best of my knowledge, the work assessed was solely that of the candidate.			
I have judged all assessments against the relevant assessment and grading criteria and award the candidate the unit grades as calculated above.			
Assessor signature	Date		
*IQA signature and date	*QC signature and date		

^{*}IQA and QC signatures attest to the evidence available on the recorded date(s).

Instructions to candidates

About this document

This *Practical task manual* contains all of the practical assessment for the 6706-33 Level 3 Diploma in Site Carpentry.

Practical tasks

These tasks let you show your practical skills and are usually graded pass, merit or distinction – a few are pass only. These tasks will be assessed by your assessor watching how you carry out the tasks and checking your final pieces of work.

Before you carry out the task you will be told how it will be assessed and you should read the assessment criteria checklist at the end of each task so you know what you need to do to get each grade.

You can ask your assessor for help in understanding the task instructions, but all of the work must be your own.

Health and safety

You must use safe working practices at all times.

You are responsible for your own safety and the safety of others. If you behave in an unsafe way, you will be stopped and given a warning. If you do not meet all of the Health and Safety requirements, the assessment will be stopped. Your assessor will not be able to let you try the task again until they are sure you can work safely.

Time considerations

Each task shows how long it is likely to take. This is for guidance and so you can plan your work. If you have a good reason for needing more time you must explain this to your assessor as soon as possible so they can decide whether you can have more time.

Security

Where an assignment is taken over more than one session, all documentation, paperwork and work products must be labelled carefully with your name and kept securely at the centre. Your assessor will give you directions about how to leave your work.

Opportunities to repeat tasks

The tasks are 'end tests' so you will only be asked to take the assessment when you have had the chance to do all of the learning and practice you need. You will be able to try the whole task again if you do not pass, but you will not be able to take the assessment again just to try to get a better grade.

Feedback

As well as telling you the result for the task your assessor will give you feedback. They will give you a feedback sheet with details of what you could do to improve, and also what you did well in. This will help you to prepare for other assessments or to retake the assessment if you need to.

Unit 207 Carry out first fix flooring and roofing Task 1 Build a roof structure

Task coversheet

Expected time	3 hours
Task instructions	 Complete a risk assessment. Complete a tools, fixings and equipment list. Mark out wall plates to 400 mm centres. Erect and fix roof trusses. Install bracing. Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Roof and floor jig page 33 Figure 2 Roof with trusses page 34 Figure 3 Bracing page 35

AC	The candidate has	Pass	Merit	Distinction
2.1	completed the risk assessment form accurately, to meet current health and safety legislation			
2.2	completed a resource checklist and selected the following correctly			
	• tools			
	• fixings			
2.3	access equipment as appropriate			
2.4	erected roofing structure in accordance with Figure 2			
	 wall plate truss positions marked out accurately for each centre 	±3 mm	±2 mm	± 1 mm
	wall plate marked out correctly over length	±3 mm	±2 mm	± 1 mm
	materials to hand and stored correctly			
	first truss positioned correctly and plumbed accurately	±3 mm	±2 mm	± 1 mm
	temporary bracing secured			
	remaining trusses fixed correctly and securely using temporary bracing	±5 mm	±3 mm	±1 mm
2.5	installed timber bracing in accordance with Figure 3			
	 permanent timber bracing fixed as per Figure 3 			

AC	The candidate has	Pass	Merit	Distinction
2.6 2.3				
	 good house keeping use of PPE use of machines according to ACoP. 			

Task grading rules		Task grade:	
To award a pachieved.	To award a pass : every activity in the checklist must be successfully achieved.		
To award a r			
	To award a distinction : in addition to both of the above, all 4 graded activities in the checklist must be achieved to a distinction standard.		
Assessor	Signature & Date		

Unit 207 Carry out first fix flooring and roofing Task 2 Fix verge and eave components

Task coversheet

Expected time	6 hours
Task instructions	 Complete a risk assessment. Complete a tools and equipment list. Make and fix gable ladders. Install fascia board. Install barge board. Install soffit. Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Roof with gable ladder page 36 Figure 2 Roof with barge board, fascia and soffit page 37 Figure 3 Barge board and fascia detail page 38 Figure 4 Unvented soffit detail page 39

AC	The candidate has	Pass	Merit	Distinction
4.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
4.2	completed a resource checklist and selected the following correctly			
	tools to fix verge and eave components			
4.3	access equipment			
4.4	constructed and fixed gable ladders in accordance with Figure 1:			
	 constructed gable ladders to width as per Figure 1 	±5 mm	±3 mm	±1 mm
	 constructed gable ladders parallel as per Figure 1 	within 3 mm	within 2 mm	within 1 mm
	gable ladder correct length	±5 mm	±3 mm	±1 mm
	gable ladders plumb cut tight	± 3 mm	± 2 mm	±1 mm

AC	The candidate has	Pass	Merit	Distinction
4.5	fixed verge and eave components in accordance with Figures 2-4 :			
	 fascia board fixed as per specification and level 	± 3 mm	± 2 mm	±1 mm
	 barge board fixed as per Figure 2 with top plumb cut centre 	±4 mm	±2 mm	±1 mm
	barge board seat cut level	± 3 mm	± 2 mm	±1 mm
	barge/fascia mitre tight within 1 mm			
	soffit tight fitting and level			
4.6 4.3	followed current environmental and relevant health and safety regulations relating to fixing verge and eave components, including the safe use of access equipment if required. This includes			
	 good house keeping use of PPE the use of machines in accordance with ACoP 			

Task grading rules	Task grade:
To award a pass : every activity in the checklist must be suc achieved.	ccessfully
To award a merit : in addition to the above, 5 out of 7 grad checklist must be achieved to at least a merit standard.	ed activities in the
To award a distinction : 5 out of 7 graded activities in the cachieved to at least a distinction standard, and the 2 remarkantivities must be achieved to at least a merit standard.	
Assessor Signature & Date	·

Unit 207 Carry out first fix flooring and roofing Task 3 Lay floor joists

Task coversheet

Expected time	3 hours
Task instructions	 Complete a risk assessment. Complete a tool list. Install bridging joist. Install trimmed, trimmer and and trimming joists. Install strutting. Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Floor joists page 40 Figure 2 Herringbone strutting page 41 Figure 3 Joist hanger page 42

AC	The candidate has	Pass	Merit	Distinction
6.1	Completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
6.2	completed a resource checklist and selected tools correctly			
6.3	laid floor joists in accordance with Figure 1			
	joist centres marked out on wall plates	±3 mm	±2 mm	± 1 mm
	bridging joist fixed to correct centres	± 3 mm	± 2 mm	± 1 mm
	overall joist length correct flush with wall plate	±3 mm	±2 mm	± 1 mm
	joist camber upwards			
6.4	fixed strutting in accordance with Figure 1			
	gaps not exceeding 2 mm			
	strutting not split			
	strutting 5 mm in from edge of joist	±3 mm	±2 mm	± 1 mm
	positioned correctly	± 5 mm	± 3 mm	± 1 mm
6.5	trimmed joists to form a stairwell opening			
	opening formed to size	± 5 mm	± 3 mm	± 1 mm

AC	The candidate has	Pass	Merit	Distinction
	 overall joist length correct flush with wall plate 	±3 mm	±2 mm	± 1 mm
	opening formed square	± 5 mm	± 3 mm	± 1 mm
	 joist hangers correctly positioned with top of joist flush 			
6.6	followed current environmental and relevant health and safety regulations relating to laying floor joists, to include			
	 good house keeping use of PPE use of machines in accordance with ACoP			

Task gradi	Task grading rules			
To award a pachieved.	To award a pass : every activity in the checklist must be successfully achieved.			
To award a r				
achieved to	To award a distinction : 6 out of 8 graded activities in the checklist must be achieved to at least a distinction standard, and the 2 remaining graded activities must be achieved to at least a merit standard.			
Assessor	Signature & Date	,		

Unit 207 Carry out first fix flooring and roofing Task 4 Fit and fix joist coverings

Task coversheet

Expected time	2 hours
Task instructions	 Complete a risk assessment. Complete a tool list. Install floor covering. Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Floor covering page 43

AC	The candidate has	Pass	Merit	Distinction
8.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
8.2	completed a resource checklist and selected tools correctly			
8.3	fitted and fixed joist coverings in accordance with Figure 1			
	 flooring fixed securely with fixings countersunk or punched below surface 			
	 flooring flush with joist ends and sides within 2 mm 			
	 all joints are supported 			
8.4	followed current environmental and relevant health and safety regulations relating to fitting and fixing joist coverings, to include:			
	 good house keeping 			
	• use of PPE			
	 use of machines in accordance with ACoP 			

Task grading rules		Task grade:
To award a pachieved.	pass: every activity in the checklist must be successfully	
Assessor	Signature & Date	

Unit 209 Carry out second fixing operations Task 1 Install doors and ironmongery

Task coversheet

Expected time	4 hours
Task instructions	 Complete a risk assessment. Hang a door. Fit lock with handles. Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Door with ironmongery detail page 44

AC	The candidate has	Pass	Merit	Distinction
2.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
2.2 2.3	prepared and hung door in accordance with Figure 1			
	 door presented to opening and checked for size 			
	door hung with 2-3 mm gap			
	 hinge housings set with gap not exceeding 1 mm 			
	hinges fitted at correct spacing	± 5 mm	± 3 mm	± 1 mm
	 hinges fitted correctly (three knuckles on casing and two knuckles on door) 			
	leading edge applied			
	hung without binding			
	hung flush with the lining			
2.3	fitted ironmongery in accordance with Figure 1 • spindle height correct	± 5 mm	± 3 mm	± 1 mm
	lock forend fitted without gaps exceeding 2 mm			
	handles fixed securely			
	handles plumb within 1 mm			
	smooth handle action			
	smooth lock/key action			
	 keep fitted neatly with no gaps exceeding 1 mm 			

AC	The candidate has	Pass	Merit	Distinction
	keep fitted flush within 1 mm (not proud)			
	 door stop fitted securely without binding with a gap of 1 mm around the inside of the door 			
2.4	followed current environmental and relevant health and safety and fire regulations relating to installing doors and ironmongery, to include:			
	good housekeepinguse of PPE			
	 use of machines in accordance with ACoP 			

Task grading rules		Task grade:
To award a pass : every activity in the checklist must be successfully achieved.		
To award a merit : in addition to the above, both (2) graded activities in the checklist must be achieved to at least a merit standard.		
To award a distinction : in addition to both of the above, both (2) graded activities in the checklist must be achieved to a distinction standard.		
Assessor	Signature & Date	

Unit 209 Carry out second fixing operations Task 2 Fix mouldings

Task coversheet

Expected time	3 hours
Task instructions	 Complete a risk assessment. Fix architrave around full size door lining with a 7 mm margin. Fix skirting, including square and obtuse mitres and square and obtuse scribes and scribe to uneven floor. Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Skirting jig plan view page 45 Figure 2 Skirting jig elevation view page 46

AC	The candidate has	Pass	Merit	Distinction
4.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
4.2 4.3	cut, scribe, mitre and fix mouldings in accordance with Figures 1 and 2			
	skirting mitres tight within 1 mm			
	obtuse mitre follows bisection line			
	skirting scribed joints tight within 1 mm			
	skirting scribes correctly handed (scribes away from line of sight)			
	skirting tight to stop	within 2 mm	within 1 mm	within 0.5 mm
	skirting floor scribe tight	within 2 mm	within 1 mm	within 0.5 mm
	architrave mitres tight within 1 mm			
	architrave margin 7 mm	within 2 mm	within 1 mm	within 0.5 mm
	architrave margin parallel	within 2 mm	within 1 mm	within 0.5 mm

AC	The candidate has	Pass	Merit	Distinction
	architrave tight to floor	within 5 mm	within 3 mm	within 1 mm
	all fixings nailed and punched with minimal hammer marks (for both mouldings together)	2 hammer marks	1 hammer marks	0 hammer marks
4.4 4.5	followed current environmental and relevant health and safety regulations relating to installing mouldings, including the safe use of access equipment if required. This includes			
	good house keepinguse of PPEuse of machines according to ACoP			

Task grading rules		Task grade:
To award a pachieved.	pass: every activity in the checklist must be successfully	
To award a merit : in addition to the above, 5 out of 6 graded activities in the checklist must be achieved to at least a merit standard.		
To award a cachieved to activity mus		
Assessor	Signature & Date	

Unit 209 Carry out second fixing operations Task 3 Fix service encasements and cladding

Task coversheet

Expected time	3 hours
Task instructions	 Complete a risk assessment. Fix a framed pipe boxing to a wall. Fix cladding with cups and screws. Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Pipe boxing with cladding page 47

AC	The candidate has	Pass	Merit	Distinction
6.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
6.2 6.3	fixed service encasements and cladding in accordance with Figure 1			
	 framed up as per Figure 1 			
	 boxing securely fixed to wall and plumb within 3 mm 			
	 cladded neatly without gaps or lips exceeding 2 mm 			
	 cladding securely fixed 			
6.4 6.5	followed current environmental and relevant health and safety regulations relating to installing service encasements and cladding, including the safe use of access equipment if required. This includes			
	 good house keeping 			
	use of PPE			
	 use of machines according to ACoP 			

Task grading rules		Task grade:
To award a pachieved.	To award a pass : every activity in the checklist must be successfully achieved.	
Assessor	Signature & Date	

Unit 209 Carry out second fixing operations Task 4 Install kitchen units, worktops and fitments

Task coversheet

Expected time	4 hours
Task instructions	Complete a risk assessment.
	Complete a tools and fixings list.
	Fit base units in position.
	Fit wall unit in position.
	Install a worktop.
	Hang doors.
	Fit plinth and end panel.
	 Work according to environmental and health and safety regulations.
Diagrams	Figure 1 Kitchen units and worktop detail page 48

AC	The candidate has	Pass	Merit	Distinction
8.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(Note: Where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
8.3	installed wall and floor units in accordance with Figure 1			
	floor units fitted according to the location in Figure 1	within 5 mm	within 3 mm	within 1 mm
	units level (over length of run)	within 3 mm	within 2 mm	within 1 mm
	wall unit fixed securely to wall according to the location in Figure 1	within 5 mm	within 3 mm	within 1 mm
8.4 8.5	installed post-formed worktops in accordance with Figure 1			
	 worktops securely fixed as per Figure 1 			
	 butt scribe tight with no gaps exceeding 0.5 mm 			
	butt scribe bolted tight from below			
	butt scribe flush			

AC	The candidate has	Pass	Merit	Distinction
8.2	installed fitments in accordance with Figure 1			
8.6	 doors fitted and adjusted with a parallel 3 mm gap within 1 mm 			
	doors level within 2 mm			
	 plinth board fitted without gaps exceeding 2 mm 			
	 decorative end panel fitted without gaps exceeding 2 mm 			
8.2 8.4 8.5 8.6	completed a resource checklist and correct tools and fixings used as appropriate			
8.7 8.8	followed current environmental and relevant health and safety regulations relating to installing wall, floor units and fitments, including the safe use of access equipment if required. This includes			
	good house keepinguse of PPEuse of machines according to ACoP			

Task grading rules		Task grade:
To award a pachieved.		
To award a r		
To award a cativities in t		
Assessor	Signature & Date	

Unit 306 Carry out first fix roofing and stairs Task 1 Construct a traditional cut roof

Task coversheet

Expected time	18 hours
Task instructions	 Complete risk assessment. Build a hand cut hipped end roof; with a roof light opening, to include fascia. Work according to environmental and health and safety regulations.
Diagrams	Figure 1: Plan view of hipped roof page 49 Figure 2: Roof light position page 49 Figure 3: Eaves detail page 50

AC	The candidate has	Pass	Merit	Distinction
2.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
2.2 2.3 2.4	calculate, mark out and cut roof components in accordance with Figures 1 and 2 • * to given rise • * all component parts cut with no gaps	± 3 mm exceeding	± 2 mm	± 1 mm
		3 mm	2 mm	1 mm
	rafter centres 300 mm at ridge and wall plate	± 3 mm	± 2mm	± 1mm
	rafters positioned to ridge margin	± 3 mm	± 2 mm	± 1 mm
	dimension A consistent across all rafters	within 3 mm	within 2 mm	within 1 mm
	rafter feet cut to line and plumb	within 3 mm	within 2 mm	within 1 mm
	jack rafters parallel to common rafters	within 3 mm	within 2 mm	within 1 mm
	 jack rafters intersecting with hip at same point (without deforming hip) 	within 6 mm	within 4 mm	within 2 mm
2.5	constructed openings in roofs to given specifications in accordance with Figures 1 and 2 • position correct	± 6 mm	± 4 mm	± 2 mm
	size of opening correct	± 3mm	± 2mm	± 1mm

AC	The candidate has	Pass	Merit	Distinction
	* opening square	± 3mm	± 2mm	± 1mm
	• no gaps	exceeding 3 mm	exceeding 2 mm	exceeding 1 mm
2.6	constructed eave finishes in accordance with Figure 3			
	rafter ends plumb	± 3mm	± 2mm	± 1mm
	fascia level over 1000 mm	± 3mm	± 2mm	± 1mm
2.7 2.8	followed current environmental and relevant health and safety regulations relevant to constructing traditional cut roof, including use of access equipment if appropriate,			
	this includes:			
	all power tools used safely, cleaned and stored away correctly			
	 Provision and Use of Work Equipment Regulations (PUWER) 			
	 Personal Protective Equipment at work (PPE) 			
	 Working at height (as appropriate) 			

Task grading rules	Task grade:
To award a pass : every activity in the checklist must be successfully achieved.	
To award a merit : in addition to the above, 10 out of 14 graded activities in the checklist must be achieved to at least a merit standard, including all essential activities (marked with *).	
To award a distinction : 10 out of 14 graded activities in the checklist must be achieved to at least a distinction standard, and the 4 remaining graded activities must be achieved to at least a merit standard, including all essential activities (marked with *).	
Assessor Signature & Date	

Unit 306 Carry out first fix roofing and stairs Task 2 Fix a flight of stairs with a quarter turn

Task coversheet

Expected time	9 hours
Task instructions	 Complete risk assessment. Cut, assemble and install a flight of stairs with a quater turn. Work according to environmental and health and safety regulations.
Diagrams	Figure 1: Replacement section of newel page 51 Figure 2: Replaceable string page 51 Figure 3: Isometric view page 52

AC	The candidate has	Pass	Merit	Distinction
4.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(note: where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
4.2	fixed the following to given specification in accordance with Figures 1 and 2			
	Stairs:			
	fixed securely to trimmer			
	nosing secure without gaps			
	top and bottom riser secure without gaps			
	newels and string:			
	newel seating correctly notched, with no gaps exceeding	2 mm	1 mm	0.5 mm
	strings cut correctly at top and bottom, with no gaps exceeding	2 mm	1 mm	0.5 mm
	treads between strings level	within 2 mm	within 1 mm	within 0.5
	winders/tapered treads:			
	fitted correctly and wedged with no gaps exceeding 2 mm			
	balustrading:			
	spindle spacings equal	± 4 mm	± 2 mm	± 1mm
	complies with Building Regulations			

AC	The candidate has	Pass	Merit	Distinction
	minimum spindles used for available span			
	spacers tight, with no gaps exceeding	2 mm	1 mm	0.5 mm
4.3	followed current environmental and relevant health and safety regulations in relation to fixing a quarter turn of stairs, to include:			
	all power tools used safely, cleaned and stored away correctly			
	 Provision and Use of Work Equipment Regulations (PUWER) 			
	 Personal Protective Equipment at work (PPE) 			
	Working at height (as appropriate)			

Task gradi	Task grade:	
To award a pachieved.		
To award a r		
To award a cachieved to activity mus		
Assessor	Signature & Date	

Unit 307 Carry out second fixing double doors and mouldings

Task 1 Install double doors and ironmongery

Task coversheet

Expected time	7 hours
Task instructions	 Complete risk assessment. Hang a pair of fully glazed french doors and fit associated ironmongery. Work according to environmental and health and safety regulations.
Diagrams	Figure 1: Fully glazed French doors page 53

AC	The candidate has	Pass	Merit	Distinction
2.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
2.2	double doors fitted to frame ready for hanging			
2.3	hung rebated double doors and fitted ironmongery to given specifications in accordance with Figure 1			
	set out, cut and fit butts to door			
	150 mm down from top	±3mm	±2mm	±1mm
	225 mm up from bottom	±3mm	±2mm	±1mm
	3rd butt central to top and bottom butt	±3mm	±2mm	±1mm
	butts fitted flush (not proud) within 1 mm			
	butts fitted tight within 1 mm			
	 cut and fix butts to frame and hang doors; with 2 mm clearance around edge of doors within 1 mm 			
	fit ironmongery;			
	fitted mortice sash lock (990 mm to centre of handle from bottom of door)	±3mm	±2mm	±1mm
	forend tight and flush with no gaps exceeding 1 mm			
	striking plate tight and flush within 1 mm			
	handles parallel to edge and with smooth action			

AC	The candidate has	Pass	Merit	Distinction
	key turns with smooth action			
	doors close flush without rattle			
2.4	followed current environmental and relevant health and safety and fire regulations relating to installing double doors and ironmongery, to include			
	 all power tools used safely, cleaned and stored away correctly 			
	 Provision and Use of Work Equipment Regulations (PUWER) 			
	 Personal Protective Equipment at work (PPE) 			
	Approved Code of Practice (ACoP)			

Task grading rules		Task grade:
To award a pass : every activity in the checklist must be successfully achieved.		
To award a merit : in addition to the above, all 4 graded activities in the checklist must be achieved to at least a merit standard.		
To award a cativities in t		
Assessor	Signature & Date	

Unit 307 Carry out second fixing double doors and mouldings

Task 2 Install curved and raking mouldings

Task coversheet

Expected time	8 hours
Task instructions	 Complete risk assessment. Form and fit raking and curved mouldings to jigs. Work according to environmental and health and safety regulations.
Diagrams	Figure 1: Elevation view of raking moulding 54 Figure 2: Plan view of raking moulding 54 Figure 3: Curved skirting page 55

AC	The candidate has	Pass	Merit	Distinction
4.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
	(note: where a risk assessment has been carried out for a previous task, the same form may be added to for this criteria)			
4.2	produced curved mouldings			
4.3 4.4	skirting tight back to jig	±3 mm	±2 mm	±1 mm
	mitres tight within 1 mm			
	skirting fixed without fracturing			
4.5	set out for raking moulding			
	 developed raking moulding profile on to a rod 			
4.6	produced raking mouldings			
	 planed the raking moulding to match the rod within 1 mm 			
4.7	fitted and fixed raking mouldings			
	fixed four pieces of moulding level	±3 mm	±2 mm	±1 mm
	 lower butt joint and upper mitre joint at internal corners tight within 1 mm 			
	 raking moulding mitred top and bottom tight within 1 mm 			
	 raking moulding and level moulding intersect correctly within 1 mm 			
	t e e e e e e e e e e e e e e e e e e e	1		

AC	The candidate has	Pass	Merit	Distinction
	 upper moulding 'C' fixed to correct height of 851 mm to underside 	±3 mm	±2 mm	±1 mm
	 lower moulding 'A' fixed to correct height of 550 mm to top 	±3 mm	±2 mm	±1 mm
4.8	followed current environmental and relevant health and safety and fire regulations relating to installing curved and raking mouldings, to include:			
	 all power tools used safely, cleaned and stored away correctly 			
	 Provision and Use of Work Equipment Regulations (PUWER) 			
	 Personal Protective Equipment at work (PPE) 			
	 Approved Code of Practice (ACoP) 			

Task gradi	Task grading rules	
To award a pass : every activity in the checklist must be successfully achieved.		
To award a merit : in addition to the above, all 4 graded activities in the checklist must be achieved to at least a merit standard.		
To award a cachieved to		
Assessor	Signature & Date	

Unit 308 Set up and use fixed and transportable machinery

Task 1 Inspect, maintain and use fixed and transportable machinery efficiently and safely

Task coversheet

Expected time	6 hours
Task instructions	 Inspect, maintain and use a rip saw, surface planer, thicknesser, cross cut saw, narrow bandsaw and morticer to produce components A and B.
	 Cut wedges and glue blocks as shown in the drawing. Complete risk assessment. Work according to environmental and health and safety regulations.
Diagrams	Figure 1: Timber sections to be machined page 56

AC	The candidate has	Pass	Merit	Distinction
2.1 4.1	completed the Risk Assessment form accurately, to meet current health and safety legislation			
2.2 2.6 4.3 4.8	cut material using a cross cut saw prior to use: • checked the machine was isolated			
	checked for faults			
	checked sawblade			
	 checked and adjusted the guard 			
	checked the return mechanism			
	cutting:			
	 timber is cut to length within 2 mm (not undersize) 			
4.5 4.6	plane the material using a surface planer and thicknesser accurately			
2.2-2.5	prior to use:checked the machine/s was isolated			
	checked for faults			
	removed knives			
	replacement knives set correctly (either surface planer or thicknesser)			

AC	The candidate has	Pass	Merit	Distinction
	 machine checked safe for use 			
	cut:			
	 plane to width and thickness within 0.5mm 			
4.3	cut material using a rip saw			
4.4 2.2-	prior to use:			
2.5	checked the machine was isolated			
	removed sawblade			
	 replacement sawblade checked prior to fitting 			
	replaced sawblade			
	sawblade tightened correctly			
	set riving knife to current ACoP			
	checked and replace guard			
	crown guard set to current ACoP			
	checked for faults			
	cutting:			
	• timber sawn to size within 0.5 mm			
	push stick used			
	wedge is cut accurately to fit stair housing within 1 mm			
4.2	cut material using a narrow bandsaw			
2.2- 2.5	prior to use:			
	checked the machine was isolated			
	removed sawblade and folded			
	replaced sawblade			
	 tensions correct 			
	guides set correctly			
	thrustwheel set correctly			
	guards in place as current ACoP			
	checked for faults			
	cutting:			
	 workpiece cut as per specification within 2 mm (not undersize) 			
	conforms to template shape within 1 mm			
	cut carried out safely			

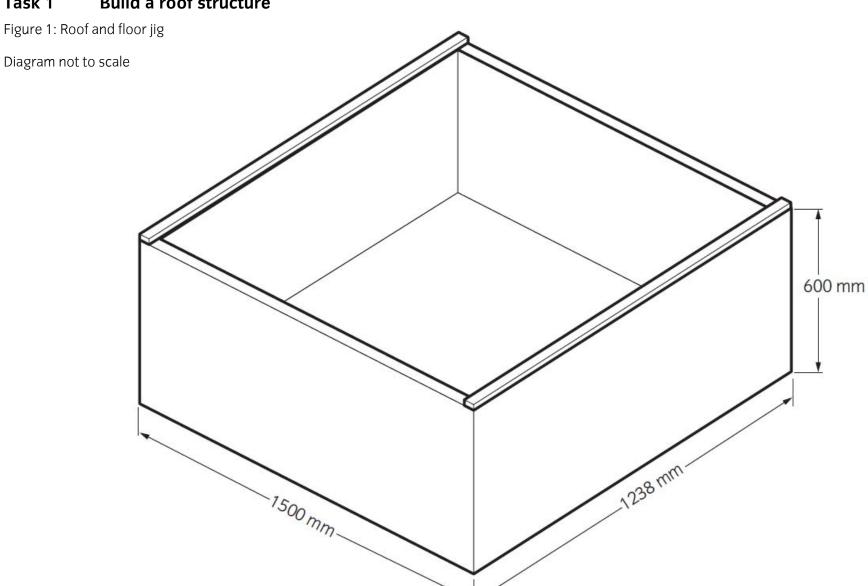
AC	The Candidate has	Pass	Merit	Distiliction
4.7	cut material using a morticer			
2.2- 2.5	prior to use:			
2.3	checked the machine was isolated			
	 checked for faults 			
	removed chisel and auger			
	replaced with different chisel and auger			
	chisel checked for square to fence			
	checked for correct clearance			
	cutting:			
	 through mortice cut to size within 1 mm (without breakout) 			
	stub mortice cut to size within 1 mm			
	stub mortice cut to depth within 2 mm			
	 on completion chisel and auger removed and stored safely 			
2.6 4.8	followed current environmental and relevant health and safety regulations relating to inspecting and maintaining fixed and transportable machinery, to include			
	 all machinery used safely, cleaned and stored away correctly (as appropriate) 			
	 Provision and Use of Work Equipment Regulations (PUWER) Personal Protective Equipment at work (PPE) 			
	 Approved Code of Practice (ACoP) 			
Task	grading rules		Task	grade:

Task gradi	Task grade:	
To award a r achieved.		
Assessor	Signature & Date	

Drawings and diagrams

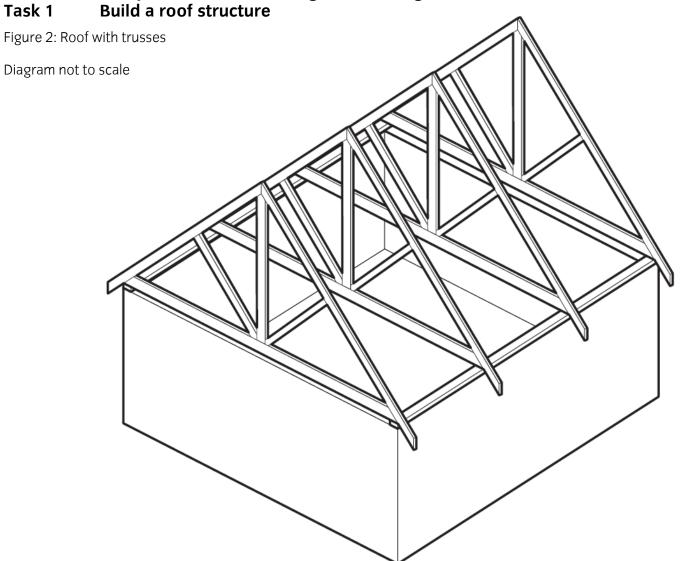
Carry out first fix flooring and roofing Build a roof structure **Unit 207**

Task 1



Drawings and diagrams

Unit 207 Carry out first fix flooring and roofing



4 trusses at 400 mm centres

Minimum 30° pitch

Bracing ommitted for clarity

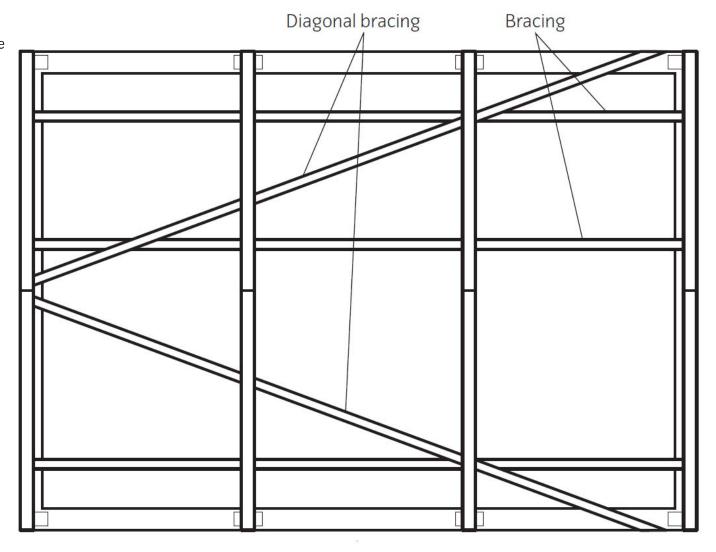
Drawings and diagrams

Unit 207 Carry out first fix flooring and roofing

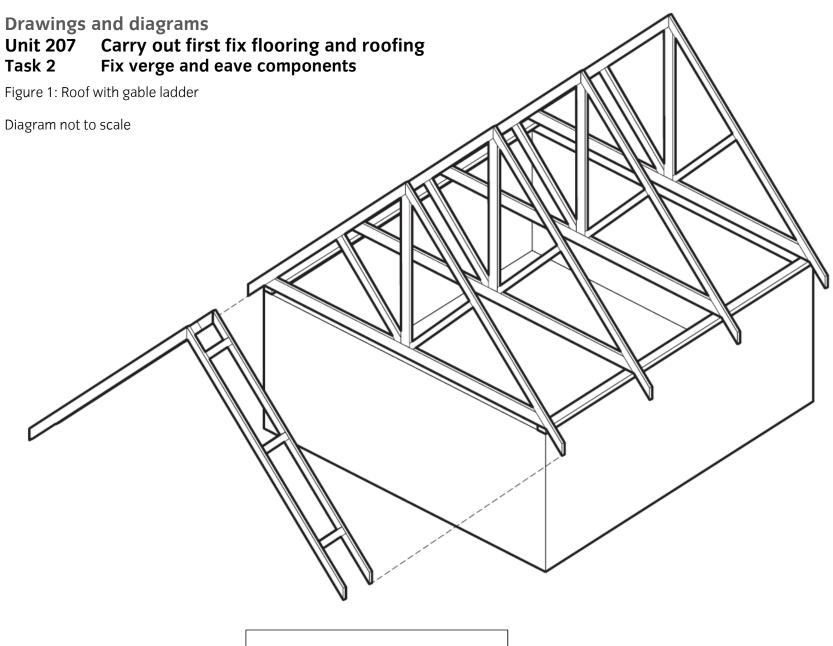
Task 1 Build a roof structure

Diagram not to scale

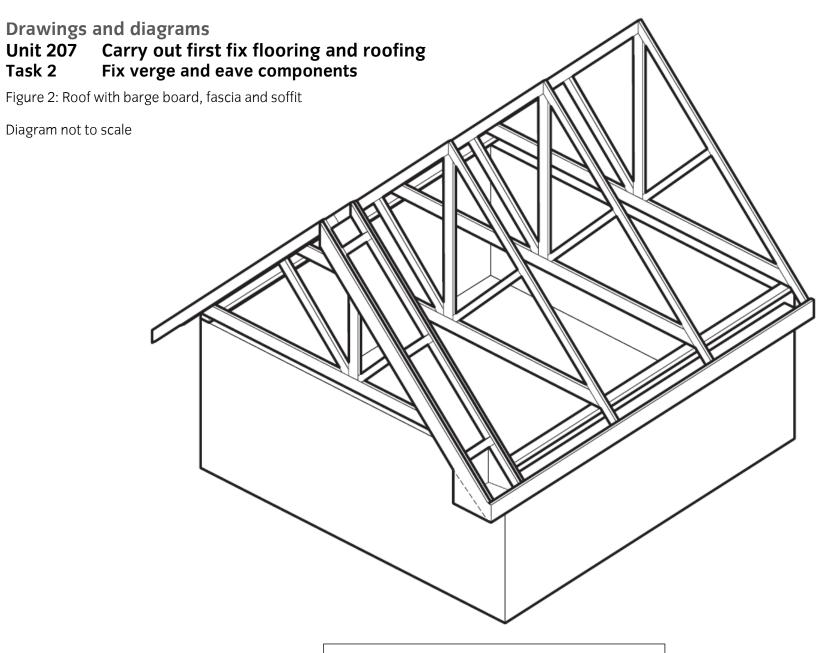
Figure 3: Bracing



Diagonal bracing at 45° angle



Gable ladder overall width 200 mm

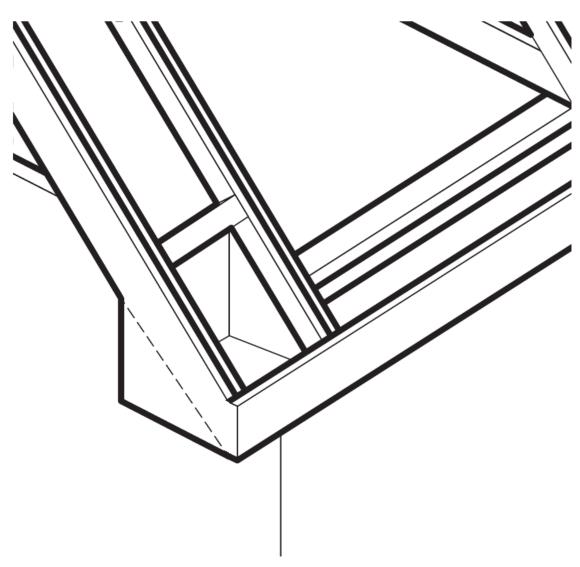


Barge board to apex, soffit and fascia as shown

Unit 207 Carry out first fix flooring and roofing

Task 2 Fix verge and eave components

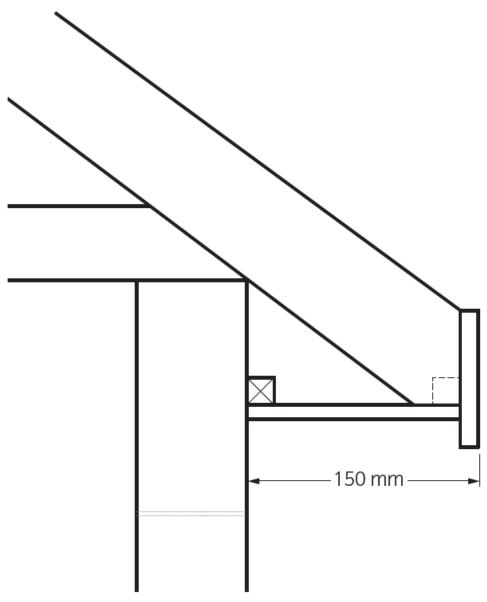
Figure 3: Barge board and fascia detail

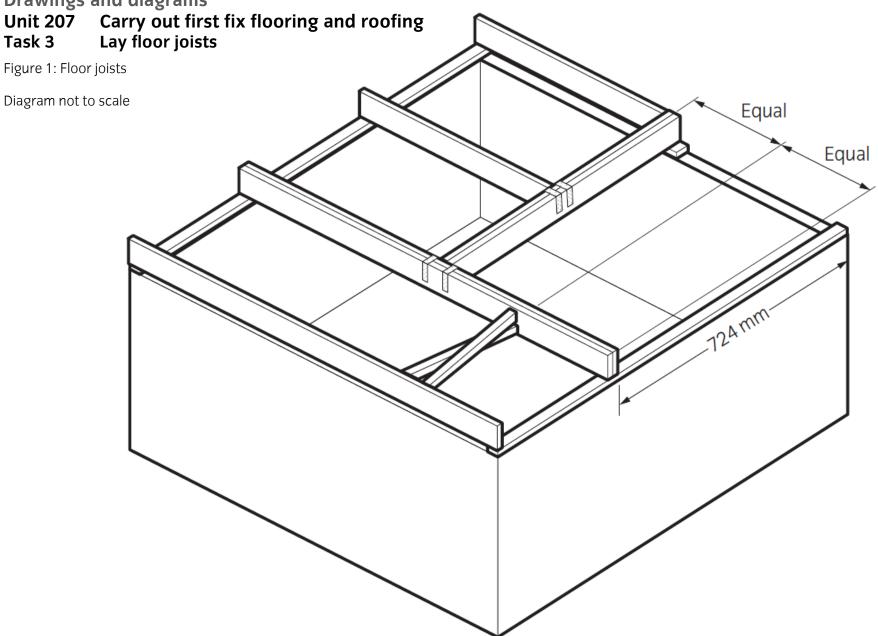


Unit 207 Carry out first fix flooring and roofing

Task 2 Fix verge and eave components

Figure 4: Unvented soffit detail

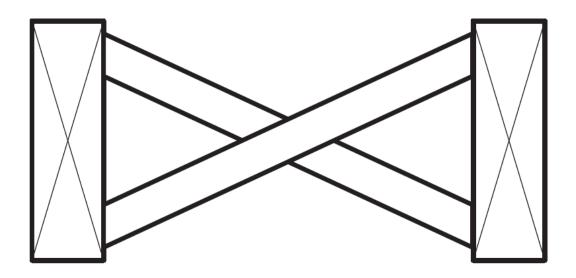




Unit 207 Carry out first fix flooring and roofing

Task 3 Lay floor joists

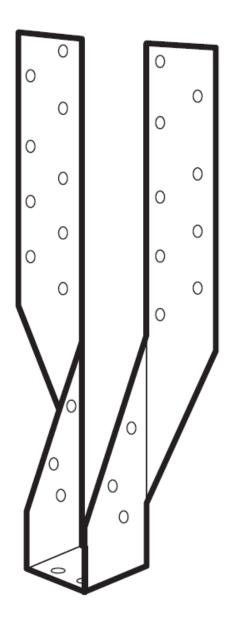
Figure 2: Herringbone strutting



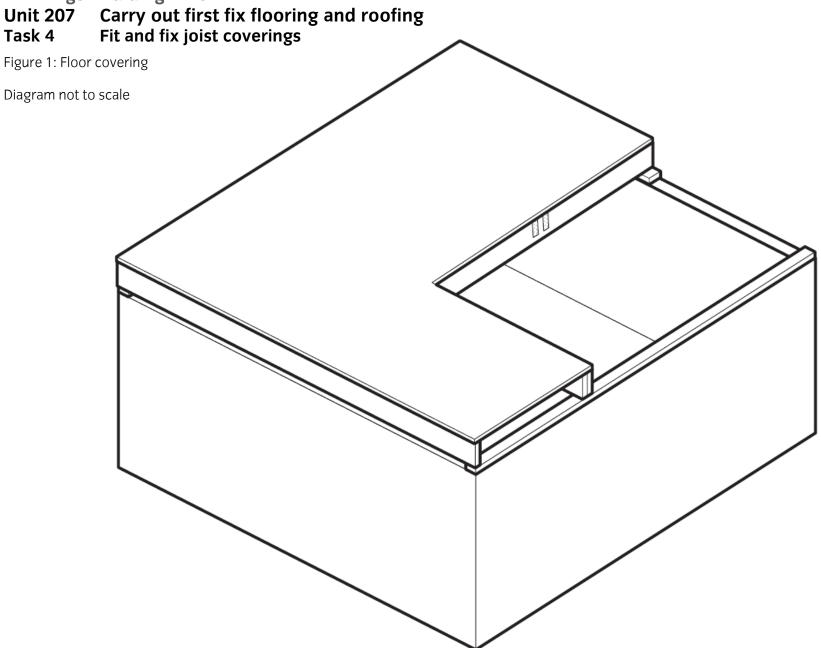
Unit 207 Carry out first fix flooring and roofing

Task 3 Lay floor joists

Figure 3: Joist hanger



Unit 207



Unit 209 Carry out second fixing operations

Task 1 Install doors and ironmongery

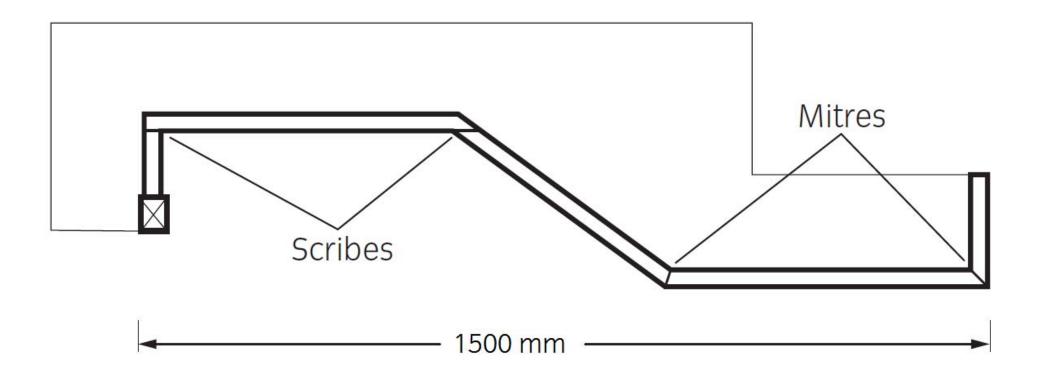
Figure 1: Door with ironmongery detail

Diagram not to scale 1981 mm ×762 mm 3 hinges door ,150 mm from top 225 mm from bottom υ α. Middle hinge centre 990 mm

Unit 209 Carry out second fixing operations

Task 2 Fix mouldings

Figure 1: Skirting jig plan view



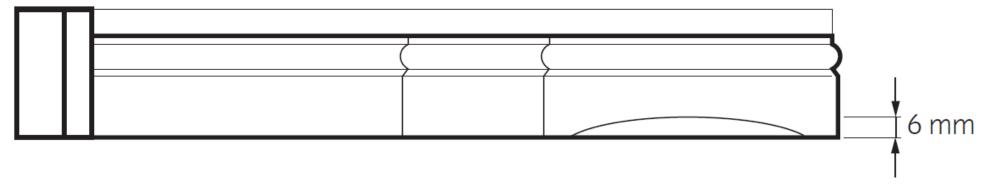
Unit 209 Carry out second fixing operations

Task 2 Fix mouldings

Figure 2: Skirting jig elevation view

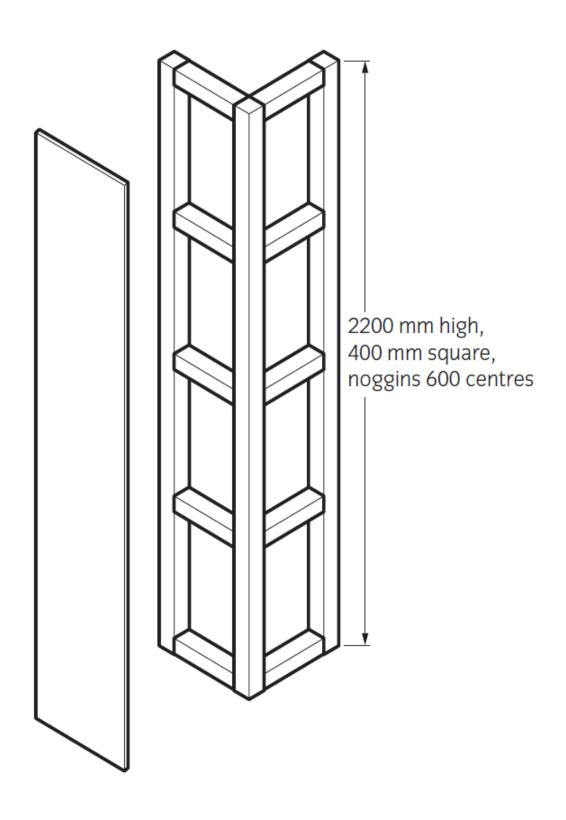
Diagram not to scale

Skirting jig



Unit 209 Carry out second fixing operations Task 3 Fix service encasements and cladding

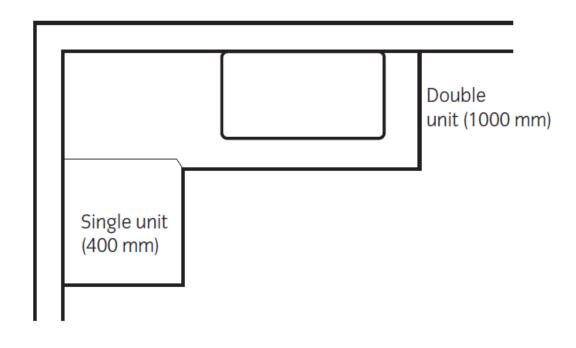
Figure 1: Pipe boxing with cladding

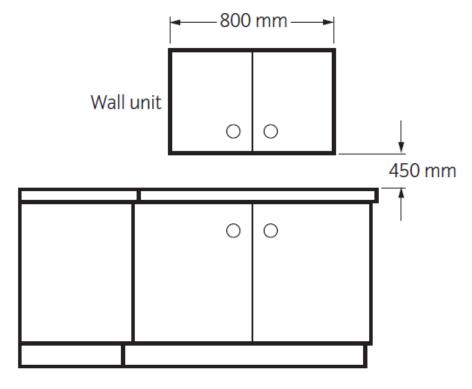


Unit 209

Carry out second fixing operations Install kitchen units, worktops and fitments Task 4

Figure 1 Kitchen units and worktop detail



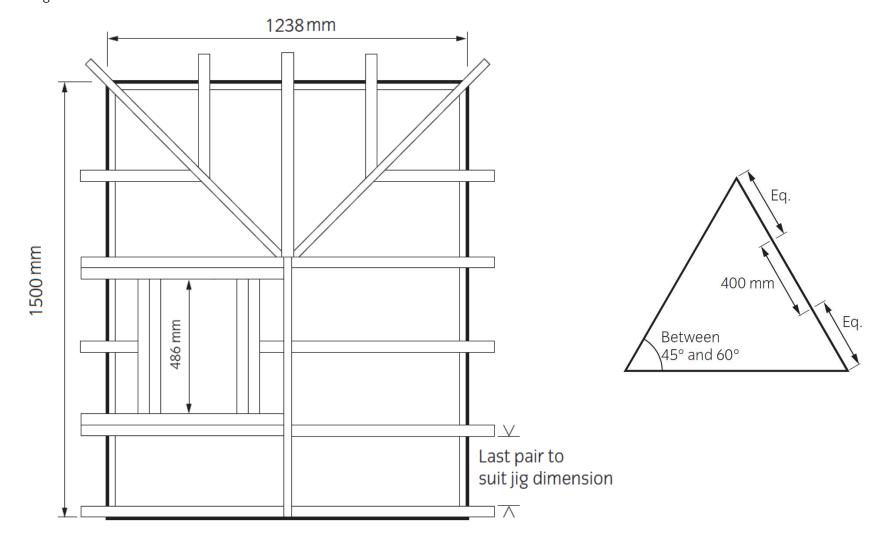


Unit 306 Carry out first fix roofing and stairs

Task 1 Construct a traditional cut roof

Figure 1: Plan view of hipped roof

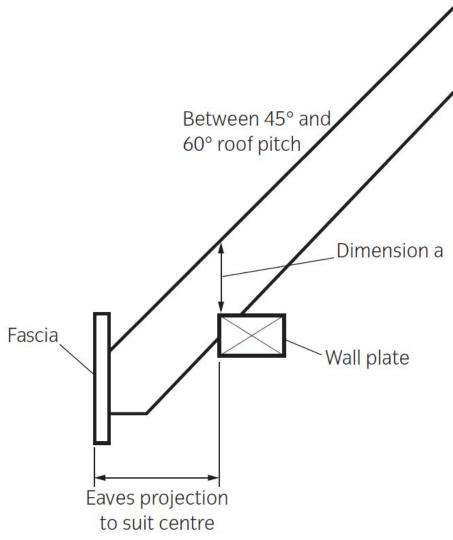
Figure 2: Roof light position



Unit 306 Carry out first fix roofing and stairs

Task 1 Construct a traditional cut roof

Figure 3: Eaves detail



Unit 306 Carry out first fix roofing and stairs Task 2 Fix a flight of stairs with a quarter turn

Figure 1: Replacement section of newel

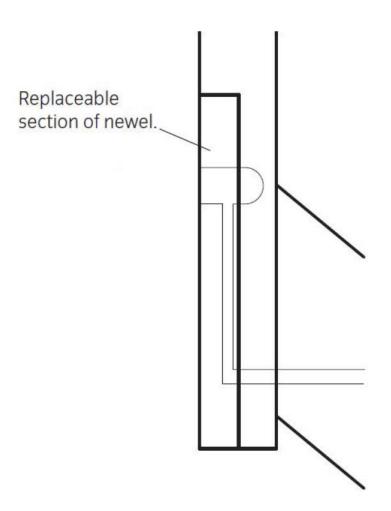
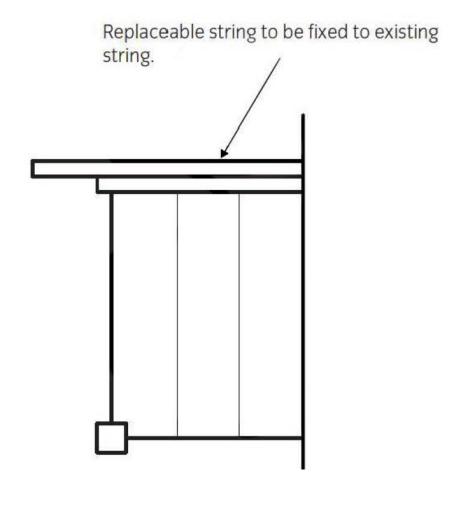
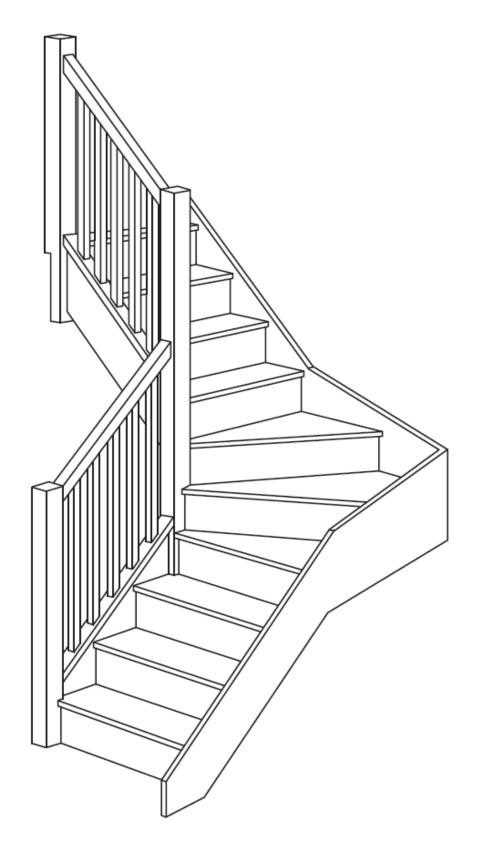


Figure 2: Replaceable string



Drawings and diagrams Unit 306 Carry out first fix roofing and stairs Task 2 Fix a flight of stairs with a quarter turn

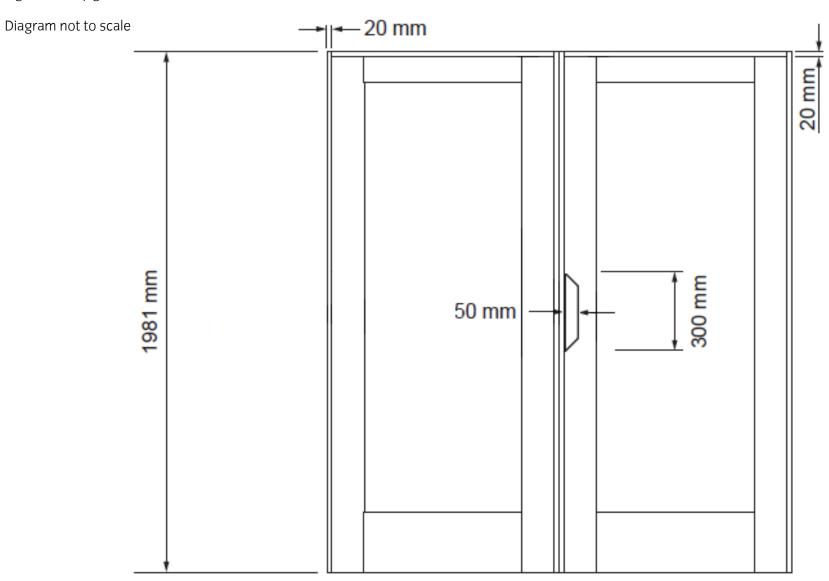
Figure 3: Isometric view



Unit 307 Carry out second fixing double doors and mouldings

Task 1 Install double doors and ironmongery

Figure 1: Fully glazed French doors

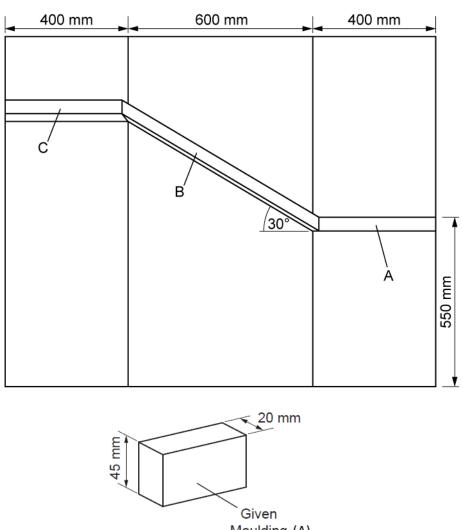


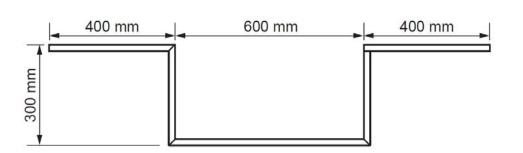
Carry out second fixing double doors and mouldings **Unit 307**

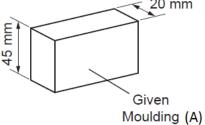
Task 2 **Install curved and raking mouldings**

Figure 1: Elevation view of raking moulding

Figure 2 Plan view of raking moulding

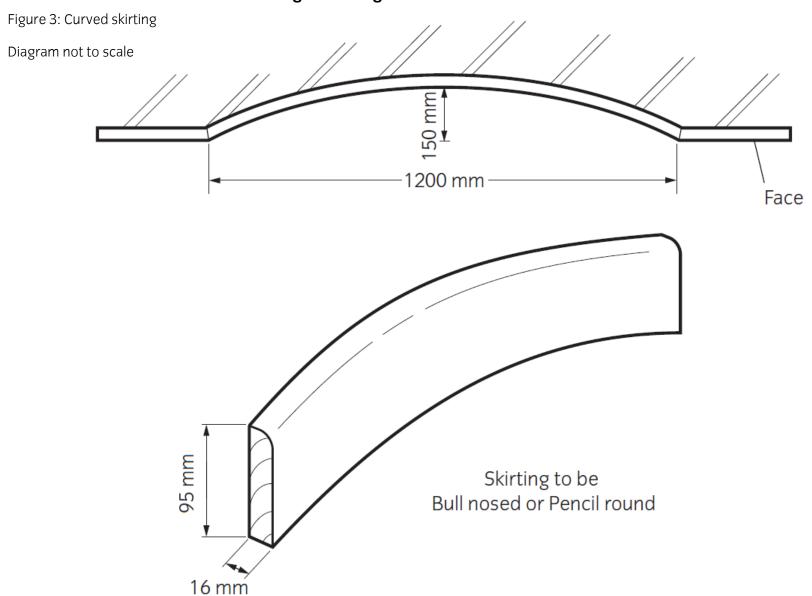






Unit 307 Carry out second fixing double doors and mouldings

Task 2 Install curved and raking mouldings

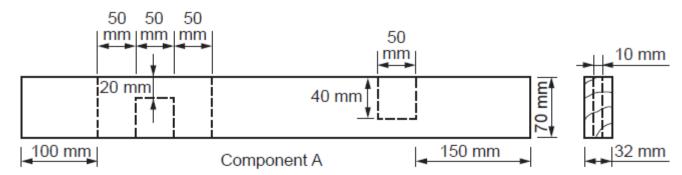


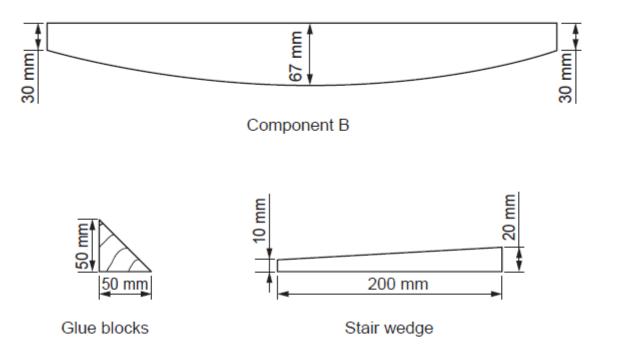
Unit 308 Set up and use fixed and transportable machinery

Task 1 Inspect, maintain and use fixed and transportable machinery efficiently and safely

Figure 1: Timber sections to be machined

Diagram not to scale





50 mm x 50 mm to be supplied to cut glue blocks, 18 mm thick timber to be supplied to cut 8 No stair wedges as shown centre to supply appropriate jig + saddle Published by City & Guilds 1 Giltspur Street London EC1A 9DD T +44 (0)844 543 0000 F +44 (0)20 7294 2413 www.cityandguilds.com

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