

Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering (1782-60)

September 2018 version 1.2



Qualification at a glance

Subject area	Engineering
City & Guilds number	1782-60
Age group approved	16+
Entry requirements	None
Assessment	Portfolio
support materials	Centre handbook
Registration and certification	Consult the Walled Garden/Online Catalogue for last dates

Title and level	GLH	TQT	City & Guilds number	Accreditation number
Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering – Manual Welding	516	1510	1782-60	601/0083/7
Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering – Welding Machine Setting and Operating	516	1510	1782-60	601/0083/7
Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering – Sheet Metalwork (3mm or less)	516	1510	1782-60	601/0083/7
Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering – Plateworking (3mm upwards)	516	1510	1782-60	601/0083/7
Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering – Structural Steelwork	516	1510	1782-60	601/0083/7

Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering – Pipe and Tube Fabrication	516	1510	1782-60	601/0083/7
Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering – Rail Welding	516	1510	1782-60	601/0083/7

Version and date	Change detail	Section
1.1 August 2017	Added TQT details	Qualification at a glance, Structure
	Deleted QCF	Throughout
1.2 September 2018	Changed from a seven to a nine	Unit 201 assessment criteria 2.3



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1 Introduction

This document tells you what you need to do to deliver the qualification:

Area	Description
Who is the qualification for?	For learners who work or want to work in fabrication and welding in the engineering sector
What does the qualification cover?	Allow learners to learn, develop and practise the skills required for employment and/or career progression in the engineering sector.
Is the qualification part of a framework or initiative?	Serve as a competence qualification, in the engineering Apprenticeship framework.
Who did we develop the qualification with?	It was developed in association with SEMTA, the Sector Skills Council for Science, Engineering and Manufacturing Technologies.
What opportunities for progression are there?	It allows learners to progress into employment or to the following City & Guilds qualifications: <ul style="list-style-type: none">• City & Guilds Level 4 Extended Diploma in Engineering Manufacture• City & Guilds Professional Recognition Awards.• ILM Level 4 or Level 5 Qualifications in Management• Foundation Degree or other higher education qualifications

Structures

The minimum credit required to achieve this qualification is **151 credits**. However the minimum credit required can differ considerably depending on the pathway undertaken.

The Level 3 NVQ Extended Diploma in Fabrication and Welding pathways are:

- Manual Welding
- Welding Machine Setting and Operating
- Sheet Metalwork (3mm or less)
- Plateworking (3mm upwards)
- Structural Steelwork
- Pipe and Tube Fabrication
- Rail Welding

To achieve the Level 3 NVQ Extended Diploma in Fabrication and Welding, learners **must** achieve the **15 credits** from the mandatory units (201-202, 303) and **must** complete the minimum requirements for the pathway they are undertaking.

Learners **must** also achieve from the Performing Engineering Operations (PEO) units either:

- a minimum of **27 credits** and **3** units from PEO pathway A (704-761, 765-773), **or**:
- a minimum of **51 credits** must be achieved from PEO pathway B; this must be achieved from:
 - **11 credits** and **1** unit from group B1 (704, 732, 761),
 - **16 credits** and **2** units from group B2 (762-764) and
 - **24 credits** and **2** units from group B3 (765-768).

If the PEO Pathway A (704-761, 765-773) is undertaken learners must note the following barred units:

- Only one unit from 704, 732 and 761 may be included in the learners choice of three units.
- If unit 765 is selected units 705, 706, 708, 711, 712, 715, 716, 717 cannot be included in the learners choice of three units.
- If unit 766 is selected units 710, 722, 723, 725, 726, 727, 728, 729, 730, 734 cannot be included in the learners choice of three units.
- If unit 767 is selected units 733, 735, 736, 740 cannot be included in the learners choice of three units.
- If unit 768 is selected units 719, 721, 737, 738, 739, 740, 758, 759 cannot be included in the learners choice of three units.

Unit accreditation number	City & Guilds unit number	Unit title	Credit value
Mandatory			
A/601/5013	201	Complying with statutory regulations and organisational safety requirements	5
Y/601/5102	202	Using and interpreting engineering data and documentation	5
K/601/5055	303	Working efficiently and effectively in engineering	5

Performing Engineering Operations - Engineering Practices (Pathway A)

Learners **must** achieve a minimum of **27** credits from at least **3** units if they select this pathway.

Unit accreditation number	City & Guilds unit number	Unit title	Credit value	Barred Units
Optional Group A				
F/504/6348	Unit 704	Producing Mechanical Engineering Drawings using a CAD System	11	732, 761
J/504/6349	Unit 705	Producing Components using Hand Fitting Techniques	14	765
F/504/6351	Unit 706	Producing Mechanical Assemblies	15	765
L/504/6353	Unit 707	Forming and Assembling Pipework Systems	14	
R/504/6354	Unit 708	Carrying Out Aircraft Detail Fitting Activities	14	765
L/504/6367	Unit 709	Installing Aircraft Mechanical Fasteners	11	

L/504/6370	Unit 710	Producing Aircraft Detail Assemblies	14	766
Y/504/6372	Unit 711	Preparing and Using Lathes for Turning Operations	15	765
K/504/6375	Unit 712	Preparing and Using Milling Machines	15	765
T/504/6377	Unit 713	Preparing and Using Grinding Machines	15	
F/504/6379	Unit 714	Preparing and Proving CNC Machine Tool Programs	14	
F/504/6382	Unit 715	Preparing and Using CNC Turning Machines	14	765
L/504/6384	Unit 716	Preparing and Using CNC Milling Machines	14	765
D/504/6387	Unit 717	Preparing and Using CNC Machining Centres	14	765
D/504/6390	Unit 718	Preparing and Using Industrial Robots	14	
T/504/6394	Unit 719	Maintaining Mechanical Devices and Equipment	14	768
J/504/6397	Unit 720	Assembling and Testing Fluid Power Systems	14	
F/504/6401	Unit 721	Maintaining Fluid Power Equipment	14	768
J/504/6402	Unit 722	Producing Sheet Metal Components and Assemblies	14	766
L/504/6403	Unit 723	Producing Platework Components and Assemblies	14	766

R/504/6404	Unit 724	Cutting and Shaping Materials using Thermal Cutting Equipment	14	
Y/504/6405	Unit 725	Preparing and Proving CNC Fabrication Machine Tool Programs	14	766
D/504/6406	Unit 726	Preparing and Using CNC Fabrication Machinery	14	766
K/504/6408	Unit 727	Preparing and Using Manual Metal Arc Welding Equipment	15	766
M/504/6409	Unit 728	Preparing and Using Manual TIG or Plasma-arc Welding Equipment	15	766
H/504/6410	Unit 729	Preparing and Using Semi-automatic MIG, MAG and Flux cored arc Welding Equipment	15	766
Y/504/6419	Unit 730	Preparing and Using Manual Oxy/fuel Gas Welding Equipment	14	766
L/504/6420	Unit 731	Preparing and Using Manual Flame Brazing and Braze Welding Equipment	11	
R/504/6421	Unit 732	Producing Electrical or Electronic Engineering Drawings using a CAD System	11	
Y/504/6422	Unit 733	Wiring and Testing Electrical Equipment and Circuits	14	767
D/504/6423	Unit 734	Forming and Assembling Electrical Cable Enclosure and Support Systems	13	766
H/504/6424	Unit 735	Assembling, Wiring and Testing Electrical Panels/Components Mounted in Enclosures	14	767
K/504/6425	Unit 736	Assembling and Testing Electronic Circuits	14	767
M/504/6426	Unit 737	Maintaining Electrical Equipment/Systems	15	768

T/504/6427	Unit 738	Maintaining Electronic Equipment/Systems	15	768
A/504/6428	Unit 739	Maintaining and Testing Process Instrumentation and Control Devices	15	768
F/504/6429	Unit 740	Wiring and Testing Programmable Controller Based Systems	15	767, 768
T/504/6430	Unit 741	Using Wood for Pattern, Modelmaking and Other Engineering Applications	15	
A/504/6431	Unit 742	Assembling Pattern, Model and Engineering Woodwork Components	14	
F/504/6432	Unit 743	Producing Composite Mouldings using Wet Lay-up Techniques	14	
L/504/6434	Unit 744	Producing Composite Mouldings using Pre-Preg Techniques	14	
R/504/6435	Unit 745	Producing Composite Mouldings using Resin Flow Infusion Techniques	14	
Y/504/6436	Unit 746	Producing Composite Assemblies	14	
D/504/6437	Unit 747	Producing Components by Rapid Prototyping Techniques	11	
H/504/6438	Unit 748	Producing and Preparing Sand Moulds and Cores for Casting	14	
K/504/6439	Unit 749	Producing and Preparing Molten Materials for Casting	14	
D/504/6440	Unit 750	Producing Cast Components by Manual Means	13	
H/504/6441	Unit 751	Fettling, Finishing and Checking Cast Components	11	

M/504/6443	Unit 752	Finishing Surfaces by Applying Coatings or Coverings	9	
T/504/6444	Unit 753	Finishing Surfaces by Applying Treatments	9	
A/504/6445	Unit 754	Carrying Out Heat Treatment of Engineering Materials	9	
F/504/6446	Unit 755	Carrying Out Hand Forging of Engineering Materials	9	
J/504/6447	Unit 756	Stripping and Rebuilding Motorsport Vehicles (Pre-Competition)	14	
L/504/6448	Unit 757	Inspecting a Motorsport Vehicle During a Competition	14	
R/504/6449	Unit 758	Diagnosing and Rectifying Faults on Motorsport Vehicle Systems (During Competition)	15	768
J/504/6450	Unit 759	Carrying out Maintenance Activities on Motorsport Vehicle Electrical Equipment	15	768
L/504/6451	Unit 760	Stripping and Rebuilding Motorsport Engines (Pre-Competition)	14	
R/504/6452	Unit 761	Producing CAD Models (Drawings) using a CAD System	11	704, 732
K/504/6456	Unit 765	General Machining, Fitting and Assembly Applications	12	705, 706, 708, 711, 712, 715, 716, 717
M/504/6457	Unit 766	General Fabrication and Welding Applications	12	710, 722, 723, 725, 726, 727, 728, 729, 730, 734
T/504/6458	Unit 767	General Electrical and Electronic Engineering Applications	12	733, 735, 736, 740

A/504/6459	Unit 768	General Maintenance Engineering Applications	12	719, 721, 737, 738, 739, 740, 758, 759
L/503/4056	Unit 769	Joining Public Service Vehicle Components by Mechanical Processes	11	
R/503/4057	Unit 770	Assembling Structural Sub Assemblies to Produce a Public Service Vehicle	14	
Y/503/4058	Unit 771	Fitting Sub Assemblies and Components to Public Service Vehicles	14	
R/503/7198	Unit 772	Preparing and Manoeuvring Armoured Fighting Vehicles (AFVs) for Maintenance and Transportation	14	
J/504/3404	Unit 773	Producing Composite Mouldings using Resin Film Infusion Techniques	14	

Performing Engineering Operations - Technical support (pathway B)

Learners **must** achieve a minimum of **51** credits if they select this pathway. This **must** be achieved from **11 credits** and **1 unit** from Optional group B1, **16 credits** and **2 units** from Optional group B2 and **24 credits** and **2 units** from Optional group B3.

Unit accreditation number	City & Guilds unit number	Unit title	Credit value	Barred Units
Optional Group B1				
F/504/6348	Unit 704	Producing Mechanical Engineering Drawings using a CAD System	11	
R/504/6421	Unit 732	Producing Electrical or Electronic Engineering Drawings using a CAD System	11	
R/504/6452	Unit 761	Producing CAD Models (Drawings) using a CAD System	11	

**Optional
Group B2**

Y/504/6453	Unit 762	Producing Engineering Project Plans	8	
D/504/6454	Unit 763	Using Computer Software Packages to Assist with Engineering Activities	8	
H/504/6455	Unit 764	Conducting Business Improvement Activities	8	

**Optional
Group B3**

K/504/6456	Unit 765	General Machining, Fitting and Assembly Applications	12	
M/504/6457	Unit 766	General Fabrication and Welding Applications	12	
T/504/6458	Unit 767	General Electrical and Electronic Engineering Applications	12	
A/504/6459	Unit 768	General Maintenance Engineering Applications	12	

To achieve the **Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering (Manual Welding)**, learners **must** achieve a minimum of **170** credits from any **one** of the optional units 304-309.

Learners **must** also achieve the mandatory units (201-202, 303) and one of the Performing Engineering Operations pathways.

Unit accreditation number	City & Guilds unit number	Unit title	Credit value
Optional			
F/504/9170	304	Welding Materials by the Manual Metal Arc Process	175
J/504/9171	305	Welding Materials by the Semi-Automatic MIG/MAG and Flux Cored Arc Processes	175
L/504/9172	306	Welding Materials by the Manual TIG and Plasma Arc Welding Process	175
R/504/9173	307	Welding Materials by the Manual Oxy/Fuel Gas Welding Process	170
Y/504/9174	308	Welding Pipe/Tube using Multiple Manual Arc Welding Processes	180
H/504/9176	309	Welding Plate using Multiple Manual Arc Welding Processes	180

To achieve the **Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering (Welding Machine Setting and Operating)**, learners **must** achieve a minimum of **80** credits from any **two** of the optional group A (units 367-369), plus a minimum of **45** credits and **one** more unit from optional group B (units 310-315) plus a minimum of **20** credits and **one** unit from optional group C, units (209-213, 321).

Learners **must** also achieve the mandatory units (201-202, 303) and one of the Performing Engineering Operations pathways.

Unit accreditation number	City & Guilds unit number	Unit title	Credit value
Optional group A			
K/600/5755	367	Resolving Engineering Problems	40
J/600/5763	368	Implementing Engineering Activities	40
D/600/5767	369	Monitoring Engineering Activities	40
Optional group B			
K/504/9177	310	Preparing Mechanised Arc Welding Equipment for Production	70
M/504/9178	311	Preparing Resistance Spot, Seam and Projection Welding Machines for Production	45
T/504/9179	312	Preparing Laser Welding Machines for Production	70
K/504/9180	313	Preparing Electron Beam Welding Machines for Production	70
M/504/9181	314	Preparing Friction Welding Machines for Production	65
T/504/9182	315	Preparing Brazing Machines for Production	45
Optional group C			
H/504/9212	209	Welding Materials with Mechanised Arc Welding Equipment	37
K/504/9213	210	Welding Materials using Resistance Spot, Seam and Projection Welding Machines	35
M/504/9214	211	Welding Materials using Laser Welding Machines	37
T/504/9215	212	Welding Materials using Electron Beam Welding Machines	37
A/504/9216	213	Welding Materials using Friction Welding Machines	35
A/504/9183	321	Joining Materials using Brazing Machines	20

To achieve the **Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering (Sheet Metalworking (3mm or less))**, learners **must** achieve a minimum of **96** credits from the mandatory group (units 322-324), plus a minimum of **40** credits and any **two** units from optional group A (units 325-327), plus a minimum of **7** credits and **one** more unit from optional group B, units (229-230, 328, 331, 366).

Learners **must** also achieve the mandatory units (201-202, 303) and one of the Performing Engineering Operations pathways.

Unit accreditation number	City & Guilds unit number	Unit title	Credit value
Mandatory			
A/601/5013	201	Complying with statutory regulations and organisational safety requirements	5
Y/601/5102	202	Using and interpreting engineering data and documentation	5
K/601/5055	303	Working efficiently and effectively in engineering	5
Mandatory Pathway group			
F/504/9184	322	Marking Out Components for Metalwork	21
J/504/9185	323	Cutting Sheetmetal to Shape using Hand and Machine Tools	35
L/504/9186	324	Forming Sheetmetal using Hand and Machine Tools	40
Optional group A			
R/504/9187	325	Producing Sheetmetal Assemblies	43
Y/504/9188	326	Heat Treating Materials for Fabrication Activities	12
D/504/9189	327	Developing and Marking Out Templates for Metalwork	28
Optional group B			
F/504/9217	229	Bonding Engineering Materials using Adhesives	14
J/504/9218	230	Joining Materials by Resistance Spot Welding	7
R/504/9190	328	Joining Fabricated Components using Mechanical Fasteners	21
Y/504/9191	331	Producing Fillet Welded Joints using a Manual Welding Process	76
D/504/9211	366	Operating CNC Fabrication Equipment	40

To achieve the **Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering (Plateworking (3 mm upwards))**, learners **must** achieve a minimum of **21** credits and **one** unit from optional group A (units 322, 327), plus a minimum of **13** credits and any **one** unit from optional group B (units 235, 332-333, 366), plus **49** credits and **two** units from optional group C (units 335-338), plus a minimum of **35** credits and **two** more unit from optional group D, units (328, 331, 339).

Learners **must** also achieve the mandatory units (201-202, 303) and one of the Performing Engineering Operations pathways.

Unit accreditation number	City & Guilds unit number	Unit title	Credit value
Mandatory			
A/601/5013	201	Complying with statutory regulations and organisational safety requirements	5
Y/601/5102	202	Using and interpreting engineering data and documentation	5
K/601/5055	303	Working efficiently and effectively in engineering	5
Optional group A			
F/504/9184	322	Marking Out Components for Metalwork	21
D/504/9189	327	Developing and Marking Out Templates for Metalwork	28
Optional group B			
L/504/9219	235	Cutting Materials using Saws and Abrasive Discs	13
D/504/9192	332	Cutting Plate and Sections using Shearing Machines	28
H/504/9193	333	Cutting and Shaping Materials using Portable Thermal Cutting Equipment	35
D/504/9211	366	Operating CNC Fabrication Equipment	40
Optional group C			
M/504/9195	335	Bending and Forming Plate using Press Brakes or Bending Machines	35
T/504/9196	336	Forming Platework using Power Rolling Machines	35
A/504/9197	337	Producing and Finishing Holes using Drilling Machines	14
F/504/9198	338	Producing Platework Assemblies	35
Optional group D			

R/504/9190	328	Joining Fabricated Components using Mechanical Fasteners	21
Y/504/9191	331	Producing Fillet Welded Joints using a Manual Welding Process	76
J/504/9199	339	Slinging, Lifting and Moving Materials and Components	14

To achieve the **Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering (Structural Steelwork)**, learners **must** achieve a minimum of **21** credits and **one** unit from optional group A (units 322, 327), plus a minimum of **13** credits and any **one** unit from optional group B (units 235, 332-333, 366), plus **42** credits and **two** units from optional group C (units 337, 340-342), plus a minimum of **35** credits and **two** more units from optional group D, units (328, 331, 339, 343).

Learners **must** also achieve the mandatory units (201-202, 303) and one of the Performing Engineering Operations pathways.

Unit accreditation number	City & Guilds unit number	Unit title	Credit value
Mandatory			
A/601/5013	201	Complying with statutory regulations and organisational safety requirements	5
Y/601/5102	202	Using and interpreting engineering data and documentation	5
K/601/5055	303	Working efficiently and effectively in engineering	5
Optional group A			
F/504/9184	322	Marking Out Components for Metalwork	21
D/504/9189	327	Developing and Marking Out Templates for Metalwork	28
Optional group B			
L/504/9219	235	Cutting Materials using Saws and Abrasive Discs	13
D/504/9192	332	Cutting Plate and Sections using Shearing Machines	28
H/504/9193	333	Cutting and Shaping Materials using Portable Thermal Cutting Equipment	35
D/504/9211	366	Operating CNC Fabrication Equipment	40
Optional group C			
A/504/9197	337	Producing and Finishing Holes using Drilling Machines	14
M/504/9200	340	Forming Structural Sections using Machines	35
T/504/9201	341	Producing Structural Steel Ancillary Components	28
A/504/9202	342	Producing Major Structural Components/Sub-Assemblies	40
Optional group D			

R/504/9190	328	Joining Fabricated Components using Mechanical Fasteners	21
Y/504/9191	331	Producing Fillet Welded Joints using a Manual Welding Process	76
J/504/9199	339	Slinging, Lifting and Moving Materials and Components	14
F/504/9203	343	Erecting Structural Steelwork	40

To achieve the **Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering (Pipe and Tube Fabrication)**, learners **must** achieve a minimum of **21** credits and **one** unit from optional group A (units 322, 327), plus a minimum of **13** credits and **one** unit from optional group B (units 235, 235, 333), plus **54** credits and **two** units from optional group C (units 344-345, 337), plus a minimum of **21** credits and **one** more unit from optional group D, units (328, 346).

Learners **must** also achieve the mandatory units (201-202, 303) and one of the Performing Engineering Operations pathways.

Unit accreditation number	City & Guilds unit number	Unit title	Credit value
Mandatory			
A/601/5013	201	Complying with statutory regulations and organisational safety requirements	5
Y/601/5102	202	Using and interpreting engineering data and documentation	5
K/601/5055	303	Working efficiently and effectively in engineering	5
Optional group A			
F/504/9184	322	Marking Out Components for Metalwork	21
D/504/9189	327	Developing and Marking Out Templates for Metalwork	28
Optional group B			
F/504/9217	229	Bonding Engineering Materials using Adhesives	14
L/504/9219	235	Cutting Materials using Saws and Abrasive Discs	13
H/504/9193	333	Cutting and Shaping Materials using Portable Thermal Cutting Equipment	35
Optional group C			
A/504/9197	337	Producing and Finishing Holes using Drilling Machines	14
J/504/9204	344	Forming Pipework by Machine Bending	40
L/504/9205	345	Producing Pipe Fabrications	40
Optional group D			
R/504/9190	328	Joining Fabricated Components using Mechanical Fasteners	21
R/504/9206	346	Producing Socket and Flange Fillet Welded Joints in Pipe using a Manual Welding Process	86

To achieve the **Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering (Rail Welding)**, learners **must** achieve a minimum of **111** credits from any **one of the following pairs** of units; units 356 and 357 **or** units 358 and 359.

Learners **must** also achieve the mandatory units (201-202, 303) and one of the Performing Engineering Operations pathways.

Unit accreditation number	City & Guilds unit number	Unit title	Credit value
Mandatory			
A/601/5013	201	Complying with statutory regulations and organisational safety requirements	5
Y/601/5102	202	Using and interpreting engineering data and documentation	5
K/601/5055	303	Working efficiently and effectively in engineering	5
Optional group A			
Y/504/9207	356	Welding Rails using the Aluminothermic Welding Process	63
D/504/9208	357	Restore Rails to Operational Condition using an Arc Welding Process	48
Optional group B			
H/504/9209	358	Preparing Flash Welding Machines for Operation	61
Y/504/9210	359	Joining Rails using Flash Welding Equipment	50

Total Qualification Time

Total Qualification Time (TQT) is the total amount of time, in hours, expected to be spent by a Learner to achieve a qualification. It includes both guided learning hours (which are listed separately) and hours spent in preparation, study and assessment.

Title and level	GLH	TQT
Level 3 NVQ Extended Diploma in Fabrication and Welding Engineering	516	1510



Centre requirements

Approval

Centres currently offering the City & Guilds Level 3 NVQ in Fabrication and Welding (1782) will be automatically approved to run this new qualification.

To offer this qualification new centres will need to gain both centre and qualification approval. Please refer to the *Centre Manual - Supporting Customer Excellence* for further information.

Centre staff should familiarise themselves with the structure, content and assessment requirements of the qualification before designing a course programme.

Resource requirements

Centre staffing

Staff delivering this qualification must be able to demonstrate that they meet the following occupational expertise requirements. They should:

- be occupationally competent or technically knowledgeable in the area for which they are delivering training and/or have experience of providing training. This knowledge must be to the same level as the training being delivered
- have recent relevant experience in the specific area they will be assessing
- have credible experience of providing training.

Centre staff may undertake more than one role, eg tutor and assessor or internal verifier, but cannot internally verify their own assessments.

Assessors and internal verifier

Assessor Requirements to Demonstrate Effective Assessment Practice

Assessment must be carried out by competent Assessors that as a minimum must hold the Level 3 Award in Assessing Competence in the Work Environment. Current and operational assessors that hold units D32 and/or D33 or A1 and/or A2 as appropriate for the assessment requirements set out in this Unit Assessment Strategy. However, they will be expected to regularly review their skills, knowledge and understanding and where applicable undertake continuing professional development to ensure that they are carrying out workplace assessment to the most up to date National Occupational Standards (NOS).

Assessor Technical Requirements

Assessors must be able to demonstrate that they have verifiable, relevant and sufficient technical competence to evaluate and judge performance and knowledge evidence requirements as set out in the relevant unit learning outcomes and associated assessment criteria.

This will be demonstrated either by holding a relevant technical qualification or by proven industrial experience of the technical areas to be assessed. The assessor's competence must, at the very least, be at the same level as that required of the learner(s) in the units being assessed.

Assessors must also be:

Fully conversant with the Awarding Organisation's assessment recording documentation used for the NVQ units against which the assessments and verification are to be carried out, other relevant documentation and system and procedures to support the QA process.

Verifier Requirements (internal and external)

Internal quality assurance (Internal Verification) must be carried out by competent Verifiers that as a minimum must hold the Level 4 Award in the Internal Quality Assurance of Assessment Processes and Practices. Current and operational Internal Verifiers that hold internal verification units V1 or D34 will not be required to achieve the Level 4 Award as they are still appropriate for the verification requirements set out in this Unit Assessment Strategy. Verifiers must be familiar with, and preferably hold, either the nationally recognised Assessor units D32 and/or D33 or A1 and/or A2 or the Level 3 Award in Assessing Competence in the Work Environment.

External quality assurance (**External Verification**) must be carried out by competent External Verifiers that as a minimum must hold the Level 4 Award in the External Quality Assurance of Assessment Processes and Practices. Current and operational External Verifiers that hold external verification units V2 or D35 will not be required to achieve the Level 4 Award as they are still appropriate for the verification requirements set out in this Unit Assessment Strategy. Verifiers must be familiar with, and preferably hold, either the nationally recognised Assessor units D32 and/or D33 or A1 and/or A2 or the Level 3 Award in Assessing Competence in the Work Environment

External and Internal Verifiers will be expected to regularly review their skills, knowledge and understanding and where applicable undertake continuing professional development to ensure that they are carrying out workplace Quality Assurance (verification) of Assessment Processes and Practices to the most up to date National Occupational Standards (NOS) Verifiers, both Internal and External, will also be expected to be fully conversant with the terminology used in the NVQ units against which the assessments and verification are to be carried out, the appropriate Regulatory Body's systems and procedures and the relevant Awarding Organisation's documentation,

Continuing professional development (CPD)

Centres must support their staff to ensure that they have current knowledge of the occupational area, that delivery, mentoring, training, assessment and verification is in line with best practice, and that it takes

account of any national or legislative developments.

Candidate entry requirements

City & Guilds does not set entry requirements for this qualification. However, centres must ensure that candidates have the potential and opportunity to gain the qualification successfully so should have the opportunity to gather work based evidence.

The SEMTA Engineering Manufacture apprenticeship framework suggests that:

Employers would be interested in candidates that:

- Are keen and motivated to work in an engineering environment
- Are willing to undertake a course of training both on-the-job and off-the-job and apply this learning in the workplace
- Have previous work experience or employment in the sector
- Have completed a 14 to 19 Diploma in Engineering or Manufacturing
- Have completed a Young Apprenticeship in Engineering or other related area
- Have GCSEs in English, Maths and Science
- Have completed tests in basic numeracy, literacy and communication skills and have spatial awareness.

As a guide, the Engineering Manufacturing framework is suitable for applicants who have five GCSEs grades D to E in English, Maths and Science. The selection process on behalf of employers may include initial assessment where applicants will be asked if they have any qualifications or experience that can be accredited against the requirements of the apprenticeship. They may also be required to take tests in basic numeracy and literacy, communications skills and spatial awareness. There may also be an interview to ensure applicants have selected the right occupational sector and are motivated to become an apprentice, as undertaking an apprenticeship is a major commitment for both the individual and the employer.'

Assessment Environment (extract from SEMTA Unit Assessment Strategy 1 January 2011)

The evidence put forward for this qualification can only be regarded valid, reliable, sufficient and authentic if achieved and obtained in the working environment and be clearly attributable to the learner. However, in certain circumstances, simulation/replication of work activities may be acceptable.

- The use of high quality, realistic simulations/replication, which impose pressures which are consistent with workplace expectations, should only be used in relation to the assessment of the following:-
- rare or dangerous occurrences, such as those associated with health, safety and the environment issues, emergency scenarios and rare operations at work;

- the response to faults and problems for which no opportunity has presented for the use of naturally occurring workplace evidence of learners competence;
- aspects of working relationships and communications for which no opportunity has presented for the use of naturally occurring workplace evidence of learners competence.

Simulations/replications will require prior approval from centres City & Guilds external verifier/qualification consultant and should be designed in relation to the following parameters: -

- the environment in which simulations take place must be designed to match the characteristics of the working environment
- competencies achieved via simulation/replication must be transferable to the working environment
- simulations which are designed to assess competence in dealing with emergencies, accidents and incidents must be verified as complying with relevant health, safety and environmental legislation by a competent health and safety/environmental control officer before being used
- simulated activities should place learners under the same pressures of time, access to resources and access to information as would be expected if the activity was real
- simulated activities should require learners to demonstrate their competence using plant and/or equipment used in the working environment
- simulated activities which require interaction with colleagues and contacts should require the learner to use the communication media that would be expected at the workplace
- for health and safety reason simulations need not involve the use of genuine substances/materials. Any simulations which require the learner to handle or otherwise deal with materials substances/should ensure that the substitute takes the same form as in the workplace

Age restrictions

City & Guilds cannot accept any registrations for candidates under 16 as this qualification is not approved for under 16s.

Legal restrictions apply to candidates under the age of 18 working unsupervised with children. Centres and candidates should be fully aware of minimum age requirements in their home nation and any implications for completing assessments.



2 Delivering the qualification

Initial assessment and induction

An initial assessment of each candidate should be made before the start of their programme to identify:

- if the candidate has any specific training needs,
- support and guidance they may need when working towards their qualification.
- any units they have already completed, or credit they have accumulated which is relevant to the qualification.
- the appropriate type and level of qualification.

We recommend that centres provide an induction programme so the candidate fully understands the requirements of the qualification[s], their responsibilities as a candidate, and the responsibilities of the centre. This information can be recorded on a learning contract.

Recommended delivery strategies

Centre staff should familiarise themselves with the structure, content and assessment requirements of the qualifications before designing a course programme.

Centres may design course programmes of study in any way which:

- best meets the needs and capabilities of their candidates
- satisfies the requirements of the qualifications.

When designing and delivering the course programme, centres might wish to incorporate other teaching and learning that is not assessed as part of the qualifications. This might include the following:

- literacy, language and/or numeracy
- personal learning and thinking
- personal and social development
- employability

Where applicable, this could involve enabling the candidate to access relevant qualifications covering these skills.

Recording documents

Candidates and centres may decide to use a paper-based or electronic method of recording evidence.

City & Guilds endorses several ePortfolio systems. Further details are available at: www.cityandguilds.com/eportfolios.

City & Guilds has developed a set of *Recording forms* including examples of completed forms, for new and existing centres to use as appropriate.

Recording forms are available on the City & Guilds website.

Although new centres are expected to use these forms, centres may devise or customise alternative forms, which must be approved for use by the external verifier, before they are used by candidates and assessors at the centre.

Amendable (MS Word) versions of the forms are available on the City & Guilds website.



3 Assessment

Assessment of the qualification

Candidates must have a completed portfolio of evidence for each unit chosen

Evidence requirements

Carrying Out Assessments

The NVQ units were specifically developed to cover a wide range of activities. The evidence produced for the units will, therefore, depend on the learners choice of “bulleted items” listed in the unit assessment criteria.

Where the assessment criteria gives a choice of bulleted items (for example ‘any three from five’), assessors should note that learners do not need to provide evidence of the other items to complete the unit (in this example, two) items, particularly where these additional items may relate to other activities or methods that are not part of the learners normal workplace activity or area of expertise.

Minimum Performance Evidence Requirements

Performance evidence must be the main form of evidence gathered. In order to demonstrate consistent, competent performance for a unit, a minimum of 3 different examples of performance must be provided, and must be sufficient to show that the assessment criteria have been achieved to the prescribed standards. It is possible that some of the bulleted items in the assessment criteria may be covered more than once. The assessor and learner need to devise an assessment plan to ensure that performance evidence is sufficient to cover all the specified assessment criteria and which maximises the opportunities to gather evidence. Where applicable, performance evidence may be used for more than one unit.

The most effective way of assessing competence, is through direct observation of the learner. Assessors must make sure that the evidence provided reflects the learner’s competence and not just the achievement of a training programme.

Evidence that has been produced from team activities, for example, maintenance or installation activities is only valid when it clearly relates to the learners specific and individual contribution to the activity, and not to the general outcome(s).

Each example of performance evidence will often contain features that apply to more than one unit, and can be used as evidence in any unit where appropriate.

Performance evidence must be a combination of:

- outputs of the learner's work, such as items that have been manufactured, installed, maintained, designed, planned or quality assured, and documents produced as part of a work activity together with:
- evidence of the way the learner carried out the activities such as witness testimonies, assessor observations or authenticated learner reports, records or photographs of the work/activity carried out, etc.

Competent performance is more than just carrying out a series of individual set tasks. Many of the units contain statements that require the learner to provide evidence that proves they are capable of combining the various features and techniques. Where this is the case, separate fragments of evidence would not provide this combination of features and techniques and will not, therefore, be acceptable as demonstrating competent performance.

If there is any doubt as to what constitutes valid, authentic and reliable evidence, the internal and/or external verifier (qualifications consultant) should be consulted.

Assessing knowledge and understanding

Knowledge and understanding are key components of competent performance, but it is unlikely that performance evidence alone will provide enough evidence in this area. Where the learner's knowledge and understanding (and the handling of contingency situations) is not apparent from performance evidence, it must be assessed by other means and be supported by suitable evidence.

Knowledge and understanding can be demonstrated in a number of different ways. Semta (the Sector Skills Council) expects oral questioning and practical demonstrations to be used, as these are considered the most appropriate for these units. Assessors should ask enough questions to make sure that the learner has an appropriate level of knowledge and understanding, as required by the unit.

Evidence of knowledge and understanding will **not** be required for those bulleted items in the assessment criteria that have not been selected by the learner.

The achievement of the specific knowledge and understanding requirements of the units cannot simply be inferred by the results of tests or assignments from other units, qualifications or training programmes. Where evidence is submitted from these sources, the assessor must, as with any assessment, make sure the evidence is valid, reliable, authentic, directly attributable to the learner, and meets the full knowledge and understanding requirements of the unit. Where oral questioning is used the assessor must retain a record of the questions asked, together with the learner's answers.

Witness testimony

Where 'observation is used to obtain performance evidence, this must be carried out against the unit assessment criteria. Best practice would require that such observation is carried out by a qualified Assessor. If this is not practicable, then alternative sources of evidence may be used.

For example, the observation may be carried out against the assessment criteria by someone else that is in close contact with the learner. This could be a team leader, supervisor, mentor or line manager who may be regarded as a suitable witness to the learner's competency. However, the witness must be technically competent in the process or skills that they are providing testimony for, to at least the same level of expertise as that required of the learner. It will be the responsibility of the assessor to make sure that any witness testimonies accepted as evidence of the learner's competency are reliable, auditable and technically valid.

Recognition of prior learning (RPL)

Recognition of prior learning means using a person's previous experience or qualifications which have already been achieved to contribute to a new qualification.

RPL is allowed and is also sector specific.



4 Units

Availability of units

This handbook contains the mandatory units that are specific to this qualification; units 201-202, 303.

To obtain the unit pack containing units 704-773, which are taken from the City & Guilds 7682 Level 2 NVQ Diploma in Performing Engineering Operations, visit www.cityandguilds.com and the 1782 qualification webpage.

To obtain the Level 3 NVQ Diploma in Fabrication and Welding Handbook containing the pathway units, visit www.cityandguilds.com and the 1782 qualification webpage.

Structure of units

These units each have the following:

- City & Guilds reference number
- unit accreditation number (UAN)
- title
- level
- credit value
- unit aim
- relationship to NOS, other qualifications and frameworks
- endorsement by a sector or other appropriate body
- information on assessment
- learning outcomes which are comprised of a number of assessment criteria.

Unit 201

Complying with statutory regulations and organisational safety requirements

UAN:	A/601/5013
Level:	2
Credit value:	5
GLH:	35
Relationship to NOS:	This unit has been derived from SEMTA national occupational standard: Complying with statutory regulations and organisational safety requirements (Suite 2).
Assessment requirements specified by a sector or regulatory body:	This unit is endorsed by SEMTA, the Sector Skills Council for Science, Engineering and Manufacturing Technologies.
Aim:	<p>This unit covers the skills and knowledge needed to prove the competences required to deal with statutory regulations and organisational safety requirements. It does not deal with specific safety regulations or detailed requirements, it does, however, cover the more general health and safety requirements that apply to working in an industrial environment.</p> <p>The learner will be expected to comply with all relevant regulations that apply to their area of work, as well as their general responsibilities as defined in the Health and Safety at Work Act. The learner will need to be able to identify the relevant qualified first aiders and know the location of the first aid facilities. The learner will have a knowledge and understanding of the procedures to be adopted in the case of accidents involving injury and in situations where there are dangerous occurrences or hazardous malfunctions of equipment, processes or machinery. The learner will also need to be fully conversant with their organisation's procedures for fire alerts and the evacuation of premises.</p> <p>The learner will also be required to identify the hazards and risks that are associated with their job. Typically, these will focus on their working environment, the tools and equipment that they use, the materials and substances that they use, any working practices that do not follow laid-down procedures, and manual lifting and carrying techniques.</p>

The learner's responsibilities will require them to comply with all relevant statutory and organisational policy and procedures for health and safety in the workplace. The learner must act in a responsible and safe manner at all times, and present themselves in the workplace suitably prepared for the activities to be undertaken. The learner will be expected to report any problems with health and safety issues, to the relevant authority.

The learner's knowledge will provide a good understanding of the relevant statutory regulations and organisational requirements associated with their work, and will provide an informed approach to the procedures used. The learner will need to understand their organisation's health and safety requirements and their application, in adequate depth to provide a sound basis for carrying out their activities in a safe and competent manner.

Learning outcome	The learner will:
1. comply with statutory regulations and organisational safety requirements	
Assessment criteria	
<p>The learner can:</p> <ul style="list-style-type: none"> 1.1 comply with their duties and obligations as defined in the Health and Safety at Work Act 1.2 demonstrate their understanding of their duties and obligations to health and safety by: <ul style="list-style-type: none"> a. applying in principle their duties and responsibilities as an individual under the Health and Safety at Work Act b. identifying, within their organisation, appropriate sources of information and guidance on health and safety issues, such as: <ul style="list-style-type: none"> o eye protection and personal protective equipment (PPE) o COSHH regulations o risk assessments c. identifying the warning signs and labels of the main groups of hazardous or dangerous substances d. complying with the appropriate statutory regulations at all times 1.3 present themselves in the workplace suitably prepared for the activities to be undertaken 1.4 follow organisational accident and emergency procedures 1.5 comply with emergency requirements, to include: <ul style="list-style-type: none"> a. identifying the appropriate qualified first aiders and the location of first aid facilities b. identifying the procedures to be followed in the event of injury to themselves or others c. following organisational procedures in the event of fire and the evacuation of premises 	

- d. identifying the procedures to be followed in the event of dangerous occurrences or hazardous malfunctions of equipment
- 1.6 recognise and control hazards in the workplace
- 1.7 identify the hazards and risks that are associated with the following:
 - a. their working environment
 - b. the equipment that they use
 - c. materials and substances (where appropriate) that they use
 - d. working practices that do not follow laid-down procedures
- 1.8 use correct manual lifting and carrying techniques
- 1.9 demonstrate one of the following methods of manual lifting and carrying:
 - a. lifting alone
 - b. with assistance of others
 - c. with mechanical assistance
- 1.10 apply safe working practices and procedures to include:
 - a. maintaining a tidy workplace, with exits and gangways free from obstruction
 - b. using equipment safely and only for the purpose intended
 - c. observing organisational safety rules, signs and hazard warnings
 - d. taking measures to protect others from any harm resulting from the work that they are carrying out.

Learning outcome	The learner will:
2.	know how to comply with statutory regulations and organisational safety requirements
Assessment criteria	
The learner can:	
2.1	describe the roles and responsibilities of themselves and others under the Health and Safety at Work Act, and other current legislation (such as The Management of Health and Safety at Work Regulations, Workplace Health and Safety and Welfare Regulations, Personal Protective Equipment at Work Regulations, Manual Handling Operations Regulations, Provision and Use of Work Equipment Regulations, Display Screen at Work Regulations, Reporting of Injuries, Diseases and Dangerous Occurrences Regulations)
2.2	describe the specific regulations and safe working practices and procedures that apply to their work activities
2.3	describe the warning signs for the nine main groups of hazardous substances defined by classification, packaging and labelling of dangerous substances regulations
2.4	explain how to locate relevant health and safety information for their tasks, and the sources of expert assistance when help is needed
2.5	explain what constitutes a hazard in the workplace (such as moving parts of machinery, electricity, slippery and uneven surfaces, poorly placed equipment, dust and fumes, handling and transporting, contaminants and irritants, material ejection, fire, working at height, environment, pressure/stored energy systems, volatile, flammable or toxic materials, unshielded processes, working in confined spaces)

- 2.6 describe their responsibilities for identifying and dealing with hazards and reducing risks in the workplace
- 2.7 describe the risks associated with their working environment (such as the tools, materials and equipment that they use, spillages of oil, chemicals and other substances, not reporting accidental breakages of tools or equipment and not following laid-down working practices and procedures)
- 2.8 describe the processes and procedures that are used to identify and rate the level of risk (such as safety inspections, the use of hazard checklists, carrying out risk assessments, COSHH assessments)
- 2.9 describe the first aid facilities that exist within their work area and within the organisation in general; the procedures to be followed in the case of accidents involving injury
- 2.10 explain what constitute dangerous occurrences and hazardous malfunctions, and why these must be reported even if no-one is injured
- 2.11 describe the procedures for sounding the emergency alarms, evacuation procedures and escape routes to be used, and the need to report their presence at the appropriate assembly point
- 2.12 describe the organisational policy with regard to fire fighting procedures; the common causes of fire and what they can do to help prevent them
- 2.13 describe the protective clothing and equipment that is available for their areas of activity
- 2.14 explain how to safely lift and carry loads, and the manual and mechanical aids available
- 2.15 explain how to prepare and maintain safe working areas; the standards and procedures to ensure good housekeeping
- 2.16 describe the importance of safe storage of tools, equipment, materials and products
- 2.17 describe the extent of their own authority, and to whom they should report in the event of problems that they cannot resolve.

Unit 202

Using and interpreting engineering data and documentation

UAN:	Y/601/5102
Level:	2
Credit value:	5
GLH:	25
Relationship to NOS:	This unit has been derived from SEMTA national occupational standard: Using and interpreting engineering data and documentation (Suite 2).
Assessment requirements specified by a sector or regulatory body:	This unit is endorsed by SEMTA, the Sector Skills Council for Science, Engineering and Manufacturing Technologies.
Aim:	<p>This unit covers the skills and knowledge needed to prove the competences required to make effective use of text, numeric and graphical information, by interpreting and using technical information extracted from documents such as engineering drawings, technical manuals, reference tables, specifications, technical sales/marketing documentation, charts or electronic displays, in accordance with approved procedures. The learner will be required to extract the necessary information from the various documents, in order to establish and carry out the work requirements, and to make valid decisions about the work activities based on the information extracted.</p> <p>The learner's responsibilities will require them to comply with organisational policy and procedures for obtaining and using the documentation applicable to the activity. They will be expected to report any problems with the use and interpretation of the documents that they cannot personally resolve, or are outside their permitted authority, to the relevant people. They will be expected to work to instructions if necessary, with an appropriate level of supervision or as a member of a team, and take personal responsibility for their own actions and for the quality and accuracy of the work that they carry out.</p>

The learner's underpinning knowledge will provide a good understanding of the types of documentation used, and will provide an informed approach to applying instructions and procedures. They will be able to read and interpret the documentation used and will know about the conventions, symbols and abbreviations, in adequate depth to provide a sound basis for carrying out the activities to the required specification.

Learning outcome	The learner will:
1. use and interpret engineering data and documentation	
Assessment criteria	
<p>The learner can:</p> <p>1.1 use the approved source to obtain the required data and documentation</p> <p>1.2 use the data and documentation and carry out all of the following:</p> <ul style="list-style-type: none"> a. check the currency and validity of the data and documentation used b. exercise care and control over the documents at all times c. correctly extract all necessary data in order to carry out the required tasks d. seek out additional information where there are gaps or deficiencies in the information obtained e. deal with or report any problems found with the data and documentation f. make valid decisions based on the evaluation of the engineering information extracted from the documents g. return all documents to the approved location on completion of the work h. complete all necessary work related documentation such as production documentation, installation documentation, maintenance documentation, planning documentation <p>1.3 correctly identify, interpret and extract the required information</p> <p>1.4 extract information that includes three of the following:</p> <ul style="list-style-type: none"> a. materials or components required b. dimensions c. tolerances d. build quality e. installation requirements f. customer requirements g. time scales h. financial information i. operating parameters j. surface texture requirements k. location/orientation of parts l. process or treatments required m. dismantling/assembly sequence n. inspection/testing requirements 	

- o. number/volumes required
 - p. repair/service methods
 - q. method of manufacture
 - r. weld type and size
 - s. operations required
 - t. connections to be made
 - u. surface finish required
 - v. shape or profiles
 - w. fault finding procedures
 - x. safety/risk factors
 - y. environmental controls
 - z. specific data (such as component data, maintenance data, electrical data, fluid data)
 - aa. resources (such as tools, equipment, personnel)
 - bb. utility supply details (such as electricity, water, gas, air)
 - cc. location of services, including standby and emergency backup systems
 - dd. circuit characteristics (such as pressure, flow, current, voltage, speed)
 - ee. protective arrangements and equipment (such as containment, environmental controls, warning and evacuation systems and equipment)
 - ff. other specific related information
- 1.5 use the information obtained to ensure that work output meets the specification
- 1.6 use information extracted from documents to include one from the following:
- a. drawings (such as component drawings, assembly drawings, modification drawings, repair drawings, welding/fabrication drawings, distribution and installation drawings)
 - b. diagrams (such as schematic, fluid power diagrams, piping, wiring/circuit diagrams)
 - c. manufacturers manuals/drawings
 - d. approved sketches
 - e. technical illustrations
 - f. photographic representations
 - g. visual display screen information
 - h. technical sales/marketing documentation
 - i. contractual documentation
 - j. other specific drawings/documents
- 1.7 use information extracted from related documentation, to include two from the following:
- a. instructions (such as job instructions, drawing instructions, manufacturers instructions)
 - b. specifications (such as material, finish, process, contractual, calibration)
 - c. reference materials (such as manuals, tables, charts, guides, notes)
 - d. schedules
 - e. operation sheets
 - f. service/test information
 - g. planning documentation

<ul style="list-style-type: none"> h. quality control documents i. company specific technical instructions j. national, international and organisational standards k. health and safety standards relating to the activity (such as COSHH) l. other specific related documentation <p>1.8 deal promptly and effectively with any problems within their control and report those which cannot be solved</p> <p>1.9 report any inaccuracies or discrepancies in documentation and specifications.</p>
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Learning outcome	The learner will:
2.	know how to use and interpret engineering data and documentation
Assessment criteria	
The learner can:	
2.1	explain what information sources are used for the data and documentation that they use in their work activities
2.2	explain how documents are obtained, and how to check that they are current and valid
2.3	explain the basic principles of confidentiality (including what information should be available and to whom)
2.4	describe the different ways/formats that data and documentation can be presented (such as drawings, job instructions product data sheets, manufacturers' manuals, financial spreadsheets, production schedules, inspection and calibration requirements, customer information)
2.5	explain how to use other sources of information to support the data (such as electronic component pin configuration specifications, reference charts, standards, bend allowances required for material thickness, electrical conditions required for specific welding rods, mixing ratios for bonding and finishing materials, metal specifications and inspection requirements, health and safety documentation)
2.6	describe the importance of differentiating fact from opinion when reviewing data and documentation
2.7	describe the importance of analysing all available data and documentation before decisions are made
2.8	describe the different ways of storing and organising data and documentation to ensure easy access
2.9	describe the procedures for reporting discrepancies in the data or documentation, and for reporting lost or damaged documents
2.10	describe the importance of keeping all data and documentation up to date during the work activity, and the implications of this not being done
2.11	explain the care and control procedures for the documents, and how damage or graffiti on documents can lead to scrapped work
2.12	explain the importance of returning documents to the designated location on completion of the work activities
2.13	explain what basic drawing conventions are used and why there needs to be different types of drawings (such as isometric and orthographic, first and third angle, assembly drawings, circuit and wiring diagrams, block and schematic diagrams)
2.14	explain what types of documentation are used and how they

interrelate (such as production drawings, assembly drawings, circuit and wiring diagrams, block and schematic diagrams)

- 2.15 explain the imperial and metric systems of measurement; tolerancing and fixed reference points
- 2.16 describe the meaning of the different symbols and abbreviations found on the documents that they use (such as surface finish, electronic components, weld symbols, linear and geometric tolerances, pressure and flow characteristics)
- 2.17 describe the extent of their own responsibility, when to act on their own initiative to find, clarify and evaluate information, and to whom they should report if they have problems that they cannot resolve.

Unit 303

Working efficiently and effectively in engineering

UAN:	K/601/5055
Level:	3
Credit value:	5
GLH:	25
Relationship to NOS:	This unit has been derived from SEMTA national occupational standard: Working efficiently and effectively in engineering (Suite 3).
Assessment requirements specified by a sector or regulatory body:	This unit is endorsed by SEMTA, the Sector Skills Council for Science, Engineering and Manufacturing Technologies.
Aim:	<p>This unit covers the skills and knowledge needed to prove the competences required to work efficiently and effectively in the workplace, in accordance with approved procedures and practices. Prior to undertaking the engineering activity, the learner will be required to carry out all necessary preparations within the scope of their responsibility. This may include preparing the work area and ensuring that it is in a safe condition to carry out the intended activities, ensuring they have the appropriate job specifications and instructions and that any tools, equipment, materials and other resources required are available and in a safe and usable condition.</p> <p>On completion of the engineering activity, the learner will be required to return their immediate work area to an acceptable condition before recommencing further work requirements. This may involve placing completed work in the correct location, returning and/or storing any tools and equipment in the correct area, identifying any waste and/or scrapped materials and arranging for their disposal, and reporting any defects or damage to tools and equipment used.</p> <p>In order to be efficient and effective in the workplace, the learner will also be required to demonstrate that they can create and maintain effective working relationships with</p>

colleagues and line management. The learner will also be expected to review objectives and targets for their personal development and make recommendations to, and communicate any opportunities for, improvements that could be made to working practices and procedures.

The learner's responsibilities will require them to comply with organisational policy and procedures for the engineering activities undertaken, and to report any problems with the activities, or the tools and equipment that are used that they cannot personally resolve, or are outside their permitted authority, to the relevant people. The learner will be expected to take personal responsibility for their own actions and for the quality and accuracy of the work that they carry out.

The learner's knowledge will provide a good understanding of their work, and will provide an informed approach to working efficiently and effectively in an engineering environment. The learner will understand the need to work efficiently and effectively, and will know about the areas they need to consider when preparing and tidying up the work area, how to contribute to improvements, deal with problems, maintain effective working relationships and agree their development objectives and targets, in adequate depth to provide a sound basis for carrying out the activities safely and correctly.

The learner will understand the safety precautions required when carrying out engineering activities. The learner will be required to demonstrate safe working practices throughout, and will understand the responsibility they owe to themselves and others in the workplace.

Learning outcome	The learner will:
1. work efficiently and effectively in engineering	
Assessment criteria	
<p>The learner can:</p> <ol style="list-style-type: none"> 1.1 work safely at all times, complying with health and safety and other relevant regulations and guidelines 1.2 prepare the work area to carry out the engineering activity 1.3 prepare to carry out the engineering activity, taking into consideration all of the following, as applicable to the work to be undertaken: <ol style="list-style-type: none"> a. the work area is free from hazards and is suitably prepared for the activities to be undertaken b. any required safety procedures are implemented c. any necessary personal protection equipment is obtained and is in a usable condition d. tools and equipment required are obtained and checked that they are in a safe and useable condition e. all necessary drawings, specifications and associated documentation is obtained f. job instructions are obtained and understood g. the correct materials or components are obtained h. storage arrangements for work are appropriate i. appropriate authorisation to carry out the work is obtained 1.4 check that there are sufficient supplies of materials and/or consumables and that they meet work requirements 1.5 ensure that completed products or resources are stored in the appropriate location on completion of the activities 1.6 complete work activities, to include all of the following: <ol style="list-style-type: none"> a. completing all necessary documentation accurately and legibly b. returning tools and equipment c. returning drawings and work instructions d. identifying, where appropriate, any unusable tools, equipment or components e. arranging for disposal of waste materials 1.7 tidy up the work area on completion of the engineering activity 1.8 deal promptly and effectively with problems within their control and report those that cannot be resolved 1.9 deal with problems affecting the engineering process, to include two of the following: <ol style="list-style-type: none"> a. materials b. tools and equipment c. drawings d. job specification e. quality f. people g. timescales h. safety i. activities or procedures 1.10 contribute to and communicate opportunities for improvement to 	

<p>working practices and procedures</p> <p>1.11 make recommendations for improving to two of the following:</p> <ul style="list-style-type: none"> a. working practices b. working methods c. quality d. safety e. tools and equipment f. supplier relationships g. internal communication h. customer service i. training and development j. teamwork k. other <p>1.12 maintain effective working relationships with colleagues to include two of the following:</p> <ul style="list-style-type: none"> a. colleagues within own working group b. colleagues outside normal working group c. line management d. external contacts <p>1.13 review personal training and development as appropriate to the job role</p> <p>1.14 review personal development objectives and targets to include one of the following:</p> <ul style="list-style-type: none"> a. dual or multi-skilling b. training on new equipment / technology c. increased responsibility d. understanding of company working practices, procedures, plans and policies e. other specific requirements.

Learning outcome	The learner will:
2.	know how to work efficiently and effectively in engineering
Assessment criteria	
The learner can:	
2.1	describe the safe working practices and procedures to be followed whilst preparing and tidying up their work area
2.2	describe the correct use of any equipment used to protect the health and safety of themselves and their colleagues
2.3	describe the procedure for ensuring that all documentation relating to the work being carried out is available and current, prior to starting the activity
2.4	describe the action that should be taken if documentation received is incomplete and/or incorrect
2.5	describe the procedure for ensuring that all tools and equipment are available prior to undertaking the activity
2.6	describe the checks to be carried out to ensure that tools and equipment are in full working order, prior to undertaking the activity
2.7	describe the action that should be taken if tools and equipment are not in full working order
2.8	describe the checks to be carried out to ensure that all materials

- required are correct and complete, prior to undertaking the activity
- 2.9 describe the action that should be taken if materials do not meet the requirements of the activity
 - 2.10 explain whom to inform when the work activity has been completed
 - 2.11 describe the information and/or documentation required to confirm that the activity has been completed
 - 2.12 explain what materials, equipment and tools can be reused
 - 2.13 explain how any waste materials and/or products are transferred, stored and disposed of
 - 2.14 explain where tools and equipment should be stored and located
 - 2.15 describe the importance of making recommendations for improving working practices
 - 2.16 describe the procedure and format for making suggestions for improvements
 - 2.17 describe the benefits to organisations if improvements can be identified
 - 2.18 describe the importance of maintaining effective working relationships within the workplace
 - 2.19 describe the procedures to deal with and report any problems that can affect working relationships
 - 2.20 describe the difficulties that can occur in working relationships
 - 2.21 describe the regulations that affect how they should be treated at work (such as equal opportunities act, race and sex discrimination, working time directive)
 - 2.22 describe the benefits of continuous personal development
 - 2.23 describe the training opportunities that are available in the workplace
 - 2.24 describe the importance of reviewing their training and development
 - 2.25 explain with whom to discuss training and development issues
 - 2.26 describe the extent of their own responsibility and to whom they should report if they have any problems that they cannot resolve.



Appendix 1 Relationships to other qualifications

Links to other qualifications

Mapping is provided as guidance and suggests areas of commonality between the qualifications. It does not imply that candidates completing units in one qualification have automatically covered all of the content of another.

Centres are responsible for checking the different requirements of all qualifications they are delivering and ensuring that candidates meet requirements of all units/qualifications.

This qualification has connections to the:

- Level 2 NVQ in Performing Engineering Operations (7682)
- Level 2 NVQ Diploma in Fabrication and Welding Engineering (1782-20)
- Level 3 NVQ Diploma in Fabrication and Welding Engineering (1782-30)
- Level 3 NVQ Extended Diploma in Mechanical Manufacturing Engineering (1712)
- Level 3 NVQ Extended Diploma in Engineering Technical Support (1786)
- Level 3 NVQ Extended Diploma in Engineering Maintenance (1788)
- Level 3 NVQ Extended Diploma in Aeronautical Engineering (1789)

Literacy, language, numeracy and ICT skills development

This qualification can develop skills that can be used in the following qualifications:

- Functional Skills (England) – see www.cityandguilds.com/functionalskills
- Essential Skills (Northern Ireland) – see www.cityandguilds.com/essentialskillsni
- Essential Skills Wales – see www.cityandguilds.com/esw



Appendix 2 Sources of general information

The following documents contain essential information for centres delivering City & Guilds qualifications. They should be referred to in conjunction with this handbook. To download the documents and to find other useful documents, go to the **Centres and Training Providers homepage** on www.cityandguilds.com.

Centre Manual - Supporting Customer Excellence contains detailed information about the processes which must be followed and requirements which must be met for a centre to achieve 'approved centre' status, or to offer a particular qualification, as well as updates and good practice exemplars for City & Guilds assessment and policy issues. Specifically, the document includes sections on:

- The centre and qualification approval process
- Assessment, internal quality assurance and examination roles at the centre
- Registration and certification of candidates
- Non-compliance
- Complaints and appeals
- Equal opportunities
- Data protection
- Management systems
- Maintaining records
- Assessment
- Internal quality assurance
- External quality assurance.

Our Quality Assurance Requirements encompasses all of the relevant requirements of key regulatory documents such as:

- Regulatory Arrangements for the Qualifications and Credit Framework (2008)
- SQA Awarding Body Criteria (2007)
- NVQ Code of Practice (2006)

and sets out the criteria that centres should adhere to pre and post centre and qualification approval.

Access to Assessment & Qualifications provides full details of the arrangements that may be made to facilitate access to assessments and qualifications for candidates who are eligible for adjustments in assessment.

The **centre homepage** section of the City & Guilds website also contains useful information such on such things as:

- **Walled Garden:** how to register and certificate candidates on line
- **Events:** dates and information on the latest Centre events
- **Online assessment:** how to register for GOLA/e-volve assessments.

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Useful contacts

UK learners General qualification information	T: +44 (0)844 543 0033 E: learnersupport@cityandguilds.com
International learners General qualification information	T: +44 (0)844 543 0033 F: +44 (0)20 7294 2413 E: intcg@cityandguilds.com
Centres Exam entries, Certificates, Registrations/enrolment, Invoices, Missing or late exam materials, Nominal roll reports, Results	T: +44 (0)844 543 0000 F: +44 (0)20 7294 2413 E: centresupport@cityandguilds.com
Single subject qualifications Exam entries, Results, Certification, Missing or late exam materials, Incorrect exam papers, Forms request (BB, results entry), Exam date and time change	T: +44 (0)844 543 0000 F: +44 (0)20 7294 2413 F: +44 (0)20 7294 2404 (BB forms) E: singlesubjects@cityandguilds.com
International awards Results, Entries, Enrolments, Invoices, Missing or late exam materials, Nominal roll reports	T: +44 (0)844 543 0000 F: +44 (0)20 7294 2413 E: intops@cityandguilds.com
Walled Garden Re-issue of password or username, Technical problems, Entries, Results, e-assessment, Navigation, User/menu option, Problems	T: +44 (0)844 543 0000 F: +44 (0)20 7294 2413 E: walledgarden@cityandguilds.com
Employer Employer solutions, Mapping, Accreditation, Development Skills, Consultancy	T: +44 (0)121 503 8993 E: business@cityandguilds.com
Publications Logbooks, Centre documents, Forms, Free literature	T: +44 (0)844 543 0000 F: +44 (0)20 7294 2413

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About City & Guilds

As the UK's leading vocational education organisation, City & Guilds is leading the talent revolution by inspiring people to unlock their potential and develop their skills. We offer over 500 qualifications across 28 industries through 8500 centres worldwide and award around two million certificates every year. City & Guilds is recognised and respected by employers across the world as a sign of quality and exceptional training.

City & Guilds Group

The City & Guilds Group operates from three major hubs: London (servicing Europe, the Caribbean and Americas), Johannesburg (servicing Africa), and Singapore (servicing Asia, Australia and New Zealand). The Group also includes the Institute of Leadership & Management (management and leadership qualifications), City & Guilds Land Based Services (land-based qualifications), the Centre for Skills Development (CSD works to improve the policy and practice of vocational education and training worldwide) and Learning Assistant (an online e-portfolio).

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